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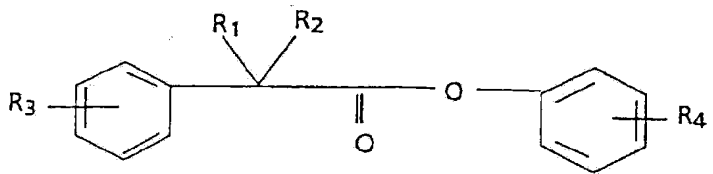
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54 **Oxidant sensitive and insensitive aromatic esters as inhibitors of human neutrophil elastase.**

57 2-Phenylalkanoate esters which are useful as inhibitors of human leukocyte elastase are illustrated by the following formula:



wherein:

R₁ and R₂, which may be the same or different, are selected from the group consisting of: hydrogen, alkyl, cycloalkyl or together represent a methylene group -(CH₂)_n- where n is a whole number of from 1 to 6; R₃ represents one or more substituents up to five selected from the group consisting of: hydrogen, halogen, haloalkyl (e.g., CF₃), alkyl, alkoxy, cycloalkyl, alkenyl, mono- or dicyclic aryl (e.g., optionally substituted phenyl or naphthyl), -ZR₅ where Z is O, S, S(O)₂ or SO, and R₅ is hydrogen alkyl, cycloalkyl or phenyl;

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-NR₆R₇ wherein R₆ and R₇ may be the same or different and may be hydrogen, alkyl, cycloalkyl, phenyl, alkoxy, acyl of the formula -C(O)R₈ where R₈ is alkyl, cycloalkyl, phenyl, CH₃OC(O)CH₂CH₂-, HOOCCH₂CH₂-, NaO₃SCH₂CH₂NHC(O)CH₂CH₂-, or R₆ and R₇ together represent -C(O)CH₂CH₂C(O)-, -C(O)-C₆H₄-C(O)- or -(CH₂)_x-where x is 2, 3, 4, 5 or 6;

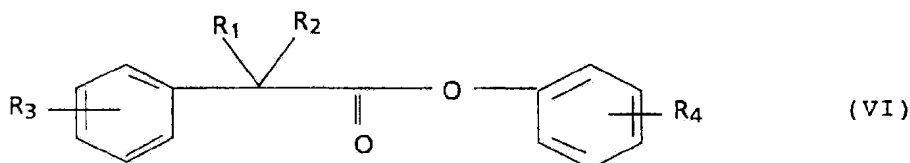
morpholino, imidazolino or piperazino joined to the phenyl ring through a nitrogen atom; or

R₃ represents the atoms necessary to complete between adjacent ring carbons a further carbocyclic ring of from 1 to 6 carbons or a 5-6 membered heterocyclic ring including one or more O, S or N ring atoms; and R₄ is from one to five substituents selected from hydrogen, halogen, nitro, -C(O)CH₃, S(O)_pR₉ where p is 0, 1 or 2 and R₉ is hydroxy, -ONa or optionally substituted alkyl or optionally substituted cycloalkyl including, for example, lower alkyl substituted with halogen (such as trifluoromethyl) or lower alkyl bearing a carboxylic acid group, especially -CH₂C(CH₃)₂CO₂H.

There has been considerable research effort in recent years toward the development of HLE inhibitors because it appears that HLE may be responsible for a variety of human diseases. For example, tests have shown that there is an apparent association between HLE and emphysema in Sandberg et al., *The New England Journal of Medicine*, 304:566 (1981). Other diseases and medical problems, such as arthritis and related inflammatory conditions and dermatitis, have also been associated with HLE. Accordingly, there is a need for compounds which are effective in inhibiting HLE. Typical prior efforts to deal with elastase inhibition are disclosed in the patent literature, for instance, U.S. Patents 4,683,241 and 4,801,610.

The principal object of the present invention is to provide certain new compounds which are useful as elastase inhibitors. These compounds are characterized by their relatively low molecular weight and high selectivity with respect to HLE. As a consequence, they can be used to prevent, alleviate or otherwise treat disease characterized by the degradation effects caused by HLE on connective tissues in mammals, including humans.

The compounds of the invention may be structurally illustrated by the following formula (VI):



wherein: R_1 and R_2 , which may be the same or different, are selected from the group consisting of: hydrogen, alkyl of 1-6 carbons, cycloalkyl of 3 to 6 carbons or together represent a methylene group $-(CH_2)_n-$ where n is a whole number of from 1 to 6; R_3 represents one or more substituents up to five selected from the group consisting of:

hydrogen, halogen, haloalkyl of 1-12 carbons (e.g., CF_3), alkyl of 1-12 carbons, alkoxy of 1-12 carbons, cycloalkyl of 3-12 carbons, alkenyl of 2 to 12 carbons, mono- or dicyclic aryl (e.g., optionally substituted phenyl or naphthyl),

$-ZR_5$ where Z is O, S, $S(O)_2$ or SO, and R_5 is hydrogen alkyl of 1-18 carbons, cycloalkyl of 3-12 carbons or phenyl;

$-NR_6R_7$ wherein R_6 and R_7 may be the same or different and may be hydrogen, alkyl of 1-12 carbons, cycloalkyl of 3-6 carbons, phenyl, alkoxy of 1-12 carbons, acyl of the formula $-C(O)R_8$ where R_8 is alkyl of 1-12 carbons, cycloalkyl of 3-12 carbons, phenyl, $CH_3OC(O)CH_2CH_2-$, $HOOCCH_2CH_2-$, $NaO_3SCH_2CH_2NHC(O)CH_2CH_2-$, or R_6 and R_7 together represent $-C(O)CH_2CH_2C(O)-$, $-C(O)-C_6H_4-C(O)-$ or $-(CH_2)_x-$ where x is 2, 3, 4, 5 or 6;

morpholino, imidazolino or piperazino joined to the phenyl ring through a nitrogen atom; or

R_3 represents the atoms necessary to complete between adjacent ring carbons a further carbocyclic ring of from 1 to 6 carbons or a 5-6 membered heterocyclic ring including one or more O, S or N ring atoms; and R_4 is from one to five substituents selected from hydrogen, halogen, nitro, $-C(O)CH_3$, $S(O)_pR_9$ where p is 0, 1 or 2 and R_9 is hydroxy, $-ONa$ or optionally substituted alkyl of 1-12 carbons or optionally substituted cycloalkyl including, for example, lower alkyl substituted with halogen (such as trifluoromethyl) or lower alkyl bearing a carboxylic acid group, especially $-CH_2C(CH_3)_2CO_2H$.

According to the invention, the phenyl rings may be unsubstituted (i.e., R_3 and R_4 may both be hydrogen). However, it is preferred that at least R_4 be other than hydrogen.

It will be appreciated that when R_1 and R_2 are different, the carbon atom to which these substituents are attached (i.e., the "alpha carbon") is a chiral center and the resulting compounds may exist in enantiomerically pure form or as racemic mixtures of the enantiomers. The invention contemplates such mixtures (+/-) as well as the separate (+ or -) enantiomers thereof. Non-toxic pharmaceutically acceptable salts of the indicated compounds are also contemplated.

Particularly advantageous for present purposes are the compounds of formula (VI) where one of R_1 and R_2 is hydrogen and the other is alkyl, particularly ethyl; and R_3 is hydrogen, lower alkyl, cycloalkyl, lower alkoxy, phenyl, the atoms necessary to complete an optionally substituted ring with the adjacent phenyl group, piperidino or $-NR_6R_7$ where R_6 is hydrogen and R_7 is $-C(O)R_8$ where R_8 is phenyl or where R_6 and R_7 together represent $-(CH_2)_x-$ where x is 2-6. The optional substitution in the case of R_3 may be, for example, lower alkyl or lower alkoxy, it being understood that reference herein to lower alkyl or lower alkoxy contemplates up to 6 carbon atoms.

As a further feature of the invention, it has been found that compounds which have been modified so as to remove the chiral center at the alpha carbon, i.e., by making R₁ and R₂ the same, e.g., either methyl or ethyl, or by merging R₁ and R₂ into a cycloalkyl ring (such as cyclopropyl, cyclobutyl, cyclopentyl or cyclohexyl) are particularly advantageous for use as human neutrophil elastase inhibitors.

According to a further aspect of the invention, it has been found that compounds wherein R₄ is -SCH₃ in the ortho or para positions, or where R₄ is -S-CH₂C(CH₃)₂COOH in the para position, are particularly useful. These compounds appear to be oxidatively activatable as *in vivo* inhibitors, i.e., the -S- (sulfide) group seems to be oxidized *in situ* to the sulfoxide -S(O)- or to the sulfone -S(O)₂-. In this regard, it has been found that the potency of the compounds where R₄ is -S- (sulfide), -S(O)- (sulfoxide) and -S(O)₂- (sulfone) increases in the series as follows: -S- < -S(O)- < -S(O)₂-. Consequently, it appears that the potency of the -S- compounds can be increased by oxidants present at the site of HLE mediated damage to form the corresponding sulfoxides or sulfones.

Representative compounds according to the invention are shown in the following Tables I and II. Table I:

Compound No.	R ₁	R ₂	R ₃	R ₄
1)	H	C ₂ H ₅	H	4-SCH ₃
2)	H	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
3)	H	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
4)	H	C ₂ H ₅	H	4-NO ₂
5)	H	C ₂ H ₅	H	2-SCH ₃
6)	H	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \parallel \\ 2\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
7)	H	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \parallel \\ \text{2-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
8)	H	C ₂ H ₅	H	3-F, 4-NO ₂
9)	H	C ₂ H ₅	H	4-NO ₂
10)	H	C ₂ H ₅	H	2, 4-NO ₂
11)	H	C ₂ H ₅	H	2-NO ₂
12)	H	C ₂ H ₅	H	3-NO ₂
13)	H	C ₂ H ₅	H	4-F
14)	H	C ₂ H ₅	H	2,3,4-F
15)	H	C ₂ H ₅	H	3,4,5-F
16)	H	C ₂ H ₅	H	2,6-F
17)	H	C ₂ H ₅	H	2,3,5,6-F
18)	H	C ₂ H ₅	H	4-SO ₃ Na
19)	H	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \parallel \\ \text{3-CCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
20)	H	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \\ 4\text{-CCH}_3 \end{array}$
21)	H	C ₂ H ₅	4-OCH ₃	3-CH ₃ , 4-SCH ₃
22)	H	C ₂ H ₅	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 3\text{-CH}_3, 4\text{-SCH}_3 \end{array}$
23)	H	C ₂ H ₅	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 3\text{-CH}_3, 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
24)	H	C ₂ H ₅	4-OCH ₃	3-CH ₃ , 4-NO ₂
25)	H	C ₂ H ₅	4-OCH ₃	2-CH ₃ , 4-SCH ₃
26)	H	C ₂ H ₅	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 2\text{-CH}_3, 4\text{-SCH}_3 \end{array}$
27)	H	C ₂ H ₅	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 2\text{-CH}_3, 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
28)	H	C ₂ H ₅	4-OCH ₃	2-CH ₃ , 4-NO ₂
29)	H	C ₂ H ₅	4-OCH ₃	2,6-CH ₃ , 4-SCH ₃

Compound No.	R ₁	R ₂	R ₃	R ₄
30)	H	C ₂ H ₅	4-OCH ₃	2,6-CH ₃ , 4-SCH ₃ $\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \end{array}$
31)	H	C ₂ H ₅	4-OCH ₃	2,6-CH ₃ , 4-SCH ₃ $\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \\ \\ \text{O} \end{array}$
32)	H	C ₂ H ₅	4-OCH ₃	2,6-CH ₃ , 4-NO ₂
33)	H	C ₂ H ₅	H	2,3,4,5,6-F
34)	H	C ₂ H ₅	4-OCH ₃	4-NO ₂
35)	H	C ₂ H ₅	4-OCH ₃	4-SCH ₃
36)	H	C ₂ H ₅	4-OCH ₃	4-SCH ₃ $\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \end{array}$
37)	H	C ₂ H ₅	4-OCH ₃	4-SCH ₃ $\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \\ \\ \text{O} \end{array}$
38)	H	C ₂ H ₅	4-OC ₂ H ₅	4-SCH ₃
39)	H	C ₂ H ₅	4-OC ₂ H ₅	4-SCH ₃ $\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
40)	H	C ₂ H ₅	4-OC ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
41)	H	C ₂ H ₅	4-OC ₂ H ₅	4-NO ₂
42)	H	C ₂ H ₅	4-OC ₄ H ₉	4-SCH ₃
43)	H	C ₂ H ₅	4-OC ₄ H ₉	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
44)	H	C ₂ H ₅	4-OC ₄ H ₉	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
45)	H	C ₂ H ₅	3,4,5-OCH ₃	4-SCH ₃
46)	H	C ₂ H ₅	3,4,5-OCH ₃	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
47)	H	C ₂ H ₅	3,4,5-OCH ₃	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
48)	H	C ₂ H ₅	3,4,-OCH ₃	4-SCH ₃
49)	H	C ₂ H ₅	3,4,-OCH ₃	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
50)	H	C ₂ H ₅	3,4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
51)	H	C ₂ H ₅	3,4-OCH ₃	4-NO ₂
52)	H	C ₂ H ₅	4-OH	4-SCH ₃
53)	H	C ₂ H ₅	4-OH	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
54)	H	C ₂ H ₅	4-OH	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
55)	H	C ₂ H ₅	4-OH	4-NO ₂
56)	H	C ₂ H ₅	3-OH	4-SCH ₃
57)	H	C ₂ H ₅	3-OH	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
58)	H	C ₂ H ₅	3-OH	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
59)	H	C ₂ H ₅	3-OH	4-NO ₂
60)	H	C ₂ H ₅	3-OCH ₃	4-SCH ₃

Compound No.	R ₁	R ₂	R ₃	R ₄
61)	H	C ₂ H ₅	3-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
62)	H	C ₂ H ₅	3-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
63)	H	C ₂ H ₅	3-OCH ₃	4-NO ₂
64)	H	C ₂ H ₅	4-OC ₉ H ₁₉	4-SCH ₃
65)	H	C ₂ H ₅	4-OC ₉ H ₁₉	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
66)	H	C ₂ H ₅	4-OC ₉ H ₁₉	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
67)	H	C ₂ H ₅	4-OC ₉ H ₁₉	4-NO ₂
68)	H	C ₂ H ₅	4-OCH ₂ CO ₂ C ₂ H ₅	4-SCH ₃
69)	H	C ₂ H ₅	4-OCH ₂ CO ₂ C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
70)	H	C ₂ H ₅	4-OCH ₂ CO ₂ C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$

Compound No.	<u>R₁</u>	<u>R₂</u>	<u>R₃</u>	<u>R₄</u>
71)	H	C ₂ H ₅	4-OCH ₂ CO ₂ C ₂ H ₅	4-NO ₂
72)	H	n-C ₃ H ₇	4-OCH ₃	4-SCH ₃
73)	H	n-C ₃ H ₇	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
74)	H	n-C ₃ H ₇	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
75)	H	n-C ₃ H ₇	4-OCH ₃	4-NO ₂
76)	H	n-C ₄ H ₉	4-OCH ₃	4-SCH ₃
77)	H	n-C ₄ H ₉	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
78)	H	n-C ₄ H ₉	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
79)	H	n-C ₄ H ₉	4-OCH ₃	4-NO ₂
80)	H	C ₂ H ₅	3-OCH ₃ , 4-OC ₂ H ₅	4-SCH ₃
81)	H	C ₂ H ₅	3-OCH ₃ , 4-OC ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
82)	H	C ₂ H ₅	3-OCH ₃ , 4-OC ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
83)	H	C ₂ H ₅	3-OCH ₃ , 4-OC ₂ H ₅	4-NO ₂
84)	H	C ₂ H ₅	3,5-OCH ₃	4-SCH ₃
85)	H	C ₂ H ₅	3,5-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
86)	H	C ₂ H ₅	3,5-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
87)	H	C ₂ H ₅	3,5-OCH ₃	4-NO ₂
88)	H	C ₂ H ₅	3-OC ₂ H ₅ , 4-OCH ₃	4-SCH ₃
89)	H	C ₂ H ₅	3-OC ₂ H ₅ , 4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
90)	H	C ₂ H ₅	3-OC ₂ H ₅ , 4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
91)	H	C ₂ H ₅	3-OC ₂ H ₅ , 4-OCH ₃	4-NO ₂
92)	H	C ₂ H ₅	4-OC ₆ H ₅	4-SCH ₃
93)	H	C ₂ H ₅	4-OC ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
94)	H	C ₂ H ₅	4-OC ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
95)	H	C ₂ H ₅	4-OC ₆ H ₅	4-NO ₂
96)	H	C ₂ H ₅	3-OC ₆ H ₅	4-SCH ₃
97)	H	C ₂ H ₅	3-OC ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
98)	H	C ₂ H ₅	3-OC ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
99)	H	C ₂ H ₅	3-OC ₆ H ₅	4-NO ₂
100)	H	C ₂ H ₅	4-CH ₃	4-SCH ₃
101)	H	C ₂ H ₅	4-CH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
102)	H	C ₂ H ₅	4-CH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
103)	H	C ₂ H ₅	4-CH ₃	4-NO ₂
104)	H	C ₂ H ₅	3-CH ₃	4-SCH ₃
105)	H	C ₂ H ₅	3-CH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
106)	H	C ₂ H ₅	3-CH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
107)	H	C ₂ H ₅	3-CH ₃	4-NO ₂
108)	H	C ₂ H ₅	3,4-CH ₃	4-SCH ₃
109)	H	C ₂ H ₅	3,4-CH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
110)	H	C ₂ H ₅	3,4-CH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
111)	H	C ₂ H ₅	3,4-CH ₃	4-NO ₂

Compound No.	R ₁	R ₂	R ₃	R ₄
112)	H	C ₂ H ₅	3,4-C ₂ H ₅	4-SCH ₃
113)	H	C ₂ H ₅	3,4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
114)	H	C ₂ H ₅	3,4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
115)	H	C ₂ H ₅	3,4-C ₂ H ₅	4-NO ₂
116)	H	C ₂ H ₅	4-C ₂ H ₅	4-SCH ₃
117)	H	C ₂ H ₅	4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
118)	H	C ₂ H ₅	4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
119)	H	C ₂ H ₅	4-C ₂ H ₅	4-NO ₂
120)	H	C ₂ H ₅	4-C ₃ H ₇	4-SCH ₃
121)	H	C ₂ H ₅	4-C ₃ H ₇	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$

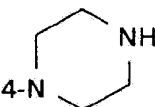
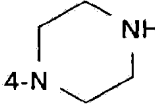
Compound No.	R ₁	R ₂	R ₃	R ₄
122)	H	C ₂ H ₅	4-C ₃ H ₇	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
123)	H	C ₂ H ₅	4-C ₃ H ₇	4-NO ₂
124)	H	C ₂ H ₅	4-CH(CH ₃) ₂	4-SCH ₃
125)	H	C ₂ H ₅	4-CH(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
126)	H	C ₂ H ₅	4-CH(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
127)	H	C ₂ H ₅	4-CH(CH ₃) ₂	4-NO ₂
128)	H	C ₂ H ₅	4-n-C ₄ H ₉	4-SCH ₃
129)	H	C ₂ H ₅	4-n-C ₄ H ₉	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
130)	H	C ₂ H ₅	4-n-C ₄ H ₉	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
131)	H	C ₂ H ₅	4-n-C ₄ H ₉	4-NO ₂

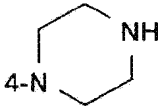
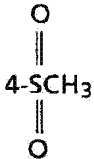
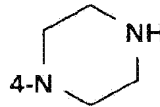

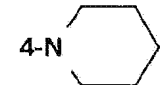

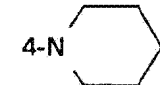
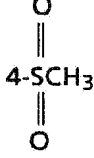
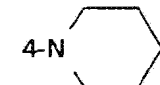
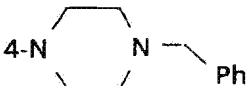
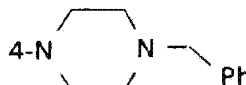

Compound No.	<u>R₁</u>	<u>R₂</u>	<u>R₃</u>	<u>R₄</u>
132)	H	CH ₃	4-CH ₂ CH(CH ₃) ₂	4-SCH ₃
133)	H	CH ₃	4-CH ₂ CH(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
134)	H	CH ₃	4-CH ₂ CH(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
135)	H	C ₂ H ₅	4-CH ₂ CH(CH ₃) ₂	4-SCH ₃
136)	H	C ₂ H ₅	4-CH ₂ CH(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
137)	H	C ₂ H ₅	4-CH ₂ CH(CH ₃) ₂	4-NO ₂
138)	H	C ₂ H ₅	4-CH ₂ CH(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
139)	H	C ₂ H ₅	4-C(CH ₃) ₃	4-SCH ₃
140)	H	C ₂ H ₅	4-C(CH ₃) ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
141)	H	C ₂ H ₅	4-C(CH ₃) ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$

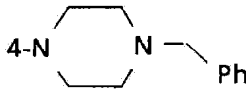
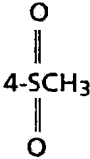
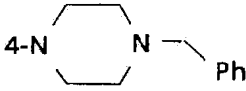
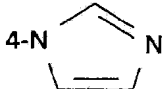
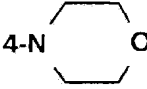

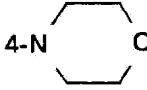
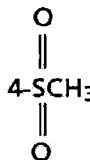
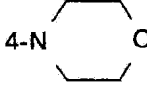
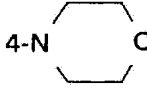
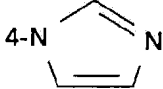

Compound No.	<u>R₁</u>	<u>R₂</u>	<u>R₃</u>	<u>R₄</u>
142)	H	C ₂ H ₅	4-C(CH ₃) ₃	4-NO ₂
143)	H	C ₂ H ₅	4-n-C ₅ H ₁₁	4-SCH ₃
144)	H	C ₂ H ₅	4-n-C ₅ H ₁₁	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
145)	H	C ₂ H ₅	4-n-C ₅ H ₁₁	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
146)	H	C ₂ H ₅	4-n-C ₅ H ₁₁	4-NO ₂
147)	H	C ₂ H ₅	4-cyclohexyl	4-SCH ₃
148)	H	C ₂ H ₅	4-cyclohexyl	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
149)	H	C ₂ H ₅	4-cyclohexyl	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
150)	H	C ₂ H ₅	4-cyclohexyl	4-NO ₂
151)	H	C ₂ H ₅	4-cyclopropyl	4-SCH ₃
152)	H	C ₂ H ₅	4-cyclopropyl	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$

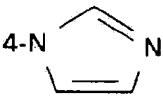
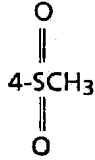
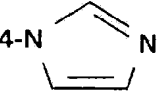

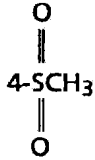

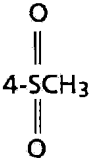
Compound No.	R ₁	R ₂	R ₃	R ₄
153)	H	C ₂ H ₅	4-cyclopropyl	$\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \\ \\ \text{O} \end{array}$
154)	H	C ₂ H ₅	4-cyclopropyl	4-NO ₂
155)	H	C ₂ H ₅	4-SCH ₃	4-SCH ₃
156)	H	C ₂ H ₅	4-SCH ₃	$\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \end{array}$
157)	H	C ₂ H ₅	4-SCH ₃	$\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \\ \\ \text{O} \end{array}$
158)	H	C ₂ H ₅	4-SCH ₃	4-NO ₂
159)	H	C ₂ H ₅	4-SC ₂ H ₅	4-SCH ₃
160)	H	C ₂ H ₅	4-SC ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \end{array}$
161	H	C ₂ H ₅	4-SC ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ \text{4-SCH}_3 \\ \\ \text{O} \end{array}$
162)	H	C ₂ H ₅	4-SC ₂ H ₅	4-NO ₂

Compound No.	R ₁	R ₂	R ₃	R ₄
163)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$	4-SCH ₃
164)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
165)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
166)	H	C ₂ H ₅	4-N(CH ₃) ₂	4-SCH ₃
167)	H	C ₂ H ₅	4-N(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
168)	H	C ₂ H ₅	4-N(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
169)	H	C ₂ H ₅	4-N(CH ₃) ₂	4-NO ₂
170)	H	C ₂ H ₅	4-N(C ₂ H ₅) ₂	4-SCH ₃

Compound No.	R ₁	R ₂	R ₃	R ₄
171)	H	C ₂ H ₅	4-N(C ₂ H ₅) ₂	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
172)	H	C ₂ H ₅	4-N(C ₂ H ₅) ₂	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
173)	H	C ₂ H ₅	4-N(C ₂ H ₅) ₂	4-NO ₂
174)	H	C ₂ H ₅	3-N(CH ₃) ₂	4-SCH ₃
175)	H	C ₂ H ₅	3-N(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
176)	H	C ₂ H ₅	3-N(CH ₃) ₂	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
177)	H	C ₂ H ₅	3-N(CH ₃) ₂	4-NO ₂
178)	H	C ₂ H ₅	4-N ₃	4-NO ₂
179)	H	C ₂ H ₅		4-SCH ₃
180)	H	C ₂ H ₅		$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
181)	H	C ₂ H ₅		
182)	H	C ₂ H ₅		4-NO ₂
183)	H	C ₂ H ₅		4-SCH ₃
184)	H	C ₂ H ₅		
185)	H	C ₂ H ₅		
186)	H	C ₂ H ₅		4-NO ₂
187)	H	C ₂ H ₅		4-SCH ₃
188)	H	C ₂ H ₅		

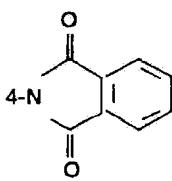
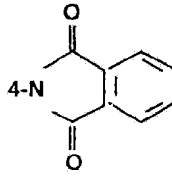

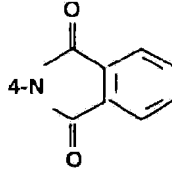
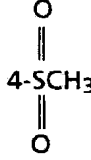
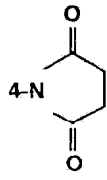
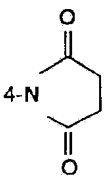

Compound No.	R ₁	R ₂	R ₃	R ₄
189)	H	C ₂ H ₅		
190)	H	C ₂ H ₅		4-NO ₂
191)	H	C ₂ H ₅		4-SCH ₃
192)	H	C ₂ H ₅		
193)	H	C ₂ H ₅		
194)	H	C ₂ H ₅		4-NO ₂
195)	H	C ₂ H ₅		4-SCH ₃
196)	H	C ₂ H ₅		

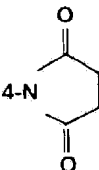
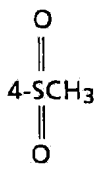
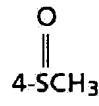
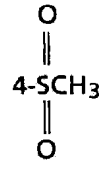
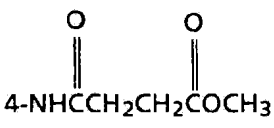
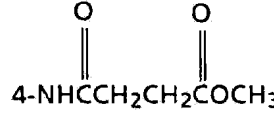
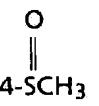
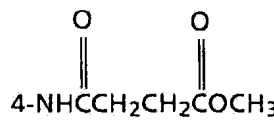
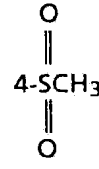
Compound No.	R ₁	R ₂	R ₃	R ₄
197)	H	C ₂ H ₅		
198)	H	C ₂ H ₅		4-NO ₂
199)	H	C ₂ H ₅	4-F	4-SCH ₃
200)	H	C ₂ H ₅	4-F	
201)	H	C ₂ H ₅	4-F	
202)	H	C ₂ H ₅	4-F	4-NO ₂
203)	H	C ₂ H ₅	3-F	4-SCH ₃
204)	H	C ₂ H ₅	3-F	
205)	H	C ₂ H ₅	3-F	

Compound No.	R ₁	R ₂	R ₃	R ₄
206)	H	C ₂ H ₅	3-F	4-NO ₂
207)	H	C ₂ H ₅	4-Cl	4-SCH ₃
208)	H	C ₂ H ₅	4-Cl	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
209)	H	C ₂ H ₅	4-Cl	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
210)	H	C ₂ H ₅	4-Cl	4-NO ₂
211)	H	C ₂ H ₅	3-Cl	4-SCH ₃
212)	H	C ₂ H ₅	3-Cl	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
213)	H	C ₂ H ₅	3-Cl	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
214)	H	C ₂ H ₅	3-Cl	4-NO ₂
215)	H	C ₂ H ₅	4-Br	4-SCH ₃
216)	H	C ₂ H ₅	4-Br	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
217)	H	C ₂ H ₅	4-Br	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
218)	H	C ₂ H ₅	4-Br	4-NO ₂
219)	H	C ₂ H ₅	3-Br	4-SCH ₃
220)	H	C ₂ H ₅	3-Br	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
221)	H	C ₂ H ₅	3-Br	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
222)	H	C ₂ H ₅	3-Br	4-NO ₂
223)	H	C ₂ H ₅	4-NHCOC ₆ H ₅	4-SCH ₃
224)	H	C ₂ H ₅	4-NHCOC ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
225)	H	C ₂ H ₅	4-NHCOC ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
226)	H	C ₂ H ₅	4-NHCOC ₆ H ₅	4-NO ₂

Compound No.	R ₁	R ₂	R ₃	R ₄
227)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{COOH} \end{array}$	4-SCH ₃
228)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{COOH} \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
229)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{COOH} \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
230)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{COOH} \end{array}$	4-NO ₂
231)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \quad \text{O} \\ \parallel \quad \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{CNHCH}_2\text{CH}_2\text{SO}_3\text{Na} \end{array}$	4-SCH ₃
232)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \quad \text{O} \\ \parallel \quad \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{CNHCH}_2\text{CH}_2\text{SO}_3\text{Na} \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
233)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \quad \text{O} \\ \parallel \quad \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{CNHCH}_2\text{CH}_2\text{SO}_3\text{Na} \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
234)	H	C ₂ H ₅		4-SCH ₃
235)	H	C ₂ H ₅		 4-SCH ₃
236)	H	C ₂ H ₅		 4-SCH ₃
237)	H	C ₂ H ₅		4-SCH ₃
238)	H	C ₂ H ₅		 4-SCH ₃

Compound No.	<u>R₁</u>	<u>R₂</u>	<u>R₃</u>	<u>R₄</u>
239)	H	C ₂ H ₅		
240)	H	C ₂ H ₅	4-NH ₂	4-SCH ₃
241)	H	C ₂ H ₅	4-NH ₂	
242)	H	C ₂ H ₅	4-NH ₂	
243)	H	C ₂ H ₅	4-NH ₂	4-NO ₂
244)	H	C ₂ H ₅		4-SCH ₃
245)	H	C ₂ H ₅		
246)	H	C ₂ H ₅		

Compound No.	R ₁	R ₂	R ₃	R ₄
247)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \quad \text{O} \\ \parallel \quad \parallel \\ 4\text{-NHCCH}_2\text{CH}_2\text{COCH}_3 \end{array}$	4-NO ₂
248)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_3 \end{array}$	4-SCH ₃
249)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_3 \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
250)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_3 \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
251)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}_3 \end{array}$	4-NO ₂
252)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCC}_2\text{H}_5 \end{array}$	4-SCH ₃
253)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCC}_2\text{H}_5 \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
254)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCC}_2\text{H}_5 \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
255)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCC}_2\text{H}_5 \end{array}$	4-NO ₂
256)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}(\text{CH}_3)_2 \end{array}$	4-SCH ₃
257)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}(\text{CH}_3)_2 \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
258)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}(\text{CH}_3)_2 \end{array}$	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
259)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCCH}(\text{CH}_3)_2 \end{array}$	4-NO ₂
260)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-NHCC}(\text{CH}_3)_3 \end{array}$	4-SCH ₃

Compound No.	R ₁	R ₂	R ₃	R ₄
261)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-NHCC}(\text{CH}_3)_3 \end{array}$	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
262)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-NHCC}(\text{CH}_3)_3 \end{array}$	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
263)	H	C ₂ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-NHCC}(\text{CH}_3)_3 \end{array}$	4-NO ₂
264)	H	C ₂ H ₅	4-C ₆ H ₅	4-SCH ₃
265)	H	C ₂ H ₅	4-C ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
266)	H	C ₂ H ₅	4-C ₆ H ₅	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
267)	H	C ₂ H ₅	4-C ₆ H ₅	4-NO ₂
268)	CH ₃	CH ₃	H	4-SCH ₃
269)	CH ₃	CH ₃	H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$

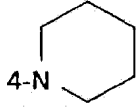
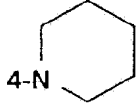
Compound No.	R ₁	R ₂	R ₃	R ₄
270)	CH ₃	CH ₃	H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
271)	CH ₃	CH ₃	H	4-NO ₂
272)	C ₂ H ₅	C ₂ H ₅	H	4-SCH ₃
273)	C ₂ H ₅	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
274)	C ₂ H ₅	C ₂ H ₅	H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
275)	C ₂ H ₅	C ₂ H ₅	H	4-NO ₂
276)	----- (CH ₂) ₂ -----		H	4-SCH ₃
277)	----- (CH ₂) ₂ -----		H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
278)	----- (CH ₂) ₂ -----		H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$

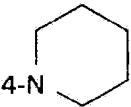
Compound No.	R ₁	R ₂	R ₃	R ₄
279)	------(CH ₂) ₂ -----		H	4-NO ₂
280)	------(CH ₂) ₃ -----		H	4-SCH ₃
281)	------(CH ₂) ₃ -----		H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
282)	------(CH ₂) ₃ -----		H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
283)	------(CH ₂) ₃ -----		H	4-NO ₂
284)	------(CH ₂) ₄ -----		H	4-SCH ₃
285)	------(CH ₂) ₄ -----		H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
286)	------(CH ₂) ₄ -----		H	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
287)	------(CH ₂) ₄ -----		H	4-NO ₂
288)	CH ₃	CH ₃	4-OCH ₃	4-SCH ₃
289)	CH ₃	CH ₃	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
290)	CH ₃	CH ₃	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
291)	CH ₃	CH ₃	4-OCH ₃	4-NO ₂
292)	C ₂ H ₅	C ₂ H ₅	4-OCH ₃	4-SCH ₃
293)	C ₂ H ₅	C ₂ H ₅	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
294)	C ₂ H ₅	C ₂ H ₅	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
295)	C ₂ H ₅	C ₂ H ₅	4-OCH ₃	4-NO ₂
296)	----- (CH ₂) ₂ -----		4-OCH ₃	4-SCH ₃
297)	----- (CH ₂) ₂ -----		4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
298)	----- (CH ₂) ₂ -----		4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$


Compound No.	R ₁	R ₂	R ₃	R ₄
299)	-----	(CH ₂) ₂ -----	4-OCH ₃	4-NO ₂
300)	-----	(CH ₂) ₃ -----	4-OCH ₃	4-SCH ₃
301)	-----	(CH ₂) ₃ -----	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
302)	-----	(CH ₂) ₃ -----	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
303)	-----	(CH ₂) ₃ -----	4-OCH ₃	4-NO ₂
304)	-----	(CH ₂) ₄ -----	4-OCH ₃	4-SCH ₃
305)	-----	(CH ₂) ₄ -----	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
306)	-----	(CH ₂) ₄ -----	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
307)	-----	(CH ₂) ₄ -----	4-OCH ₃	4-NO ₂
308)	CH ₃	CH ₃	4-OCH ₃	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
309)	CH ₃	CH ₃	4-OCH ₃	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
310)	CH ₃	CH ₃	4-OCH ₃	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
311)	----- (CH ₂) ₃ -----		4-OCH ₃	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
312)	----- (CH ₂) ₃ -----		4-OCH ₃	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \end{array}$
313)	----- (CH ₂) ₃ -----		4-OCH ₃	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
314)	CH ₃	CH ₃	H	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
315)	CH ₃	CH ₃	H	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \end{array}$
316)	CH ₃	CH ₃	H	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
317)	----- (CH ₂) ₃ -----		H	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
318)	----- (CH ₂) ₃ -----		H	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
319)	----- $(CH_2)_3$ -----		H	$\begin{array}{c} O \\ \\ 4-SCH_2C(CH_3)_2CO_2H \\ \\ O \end{array}$
320)	C ₂ H ₅	C ₂ H ₅	H	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
321)	C ₂ H ₅	C ₂ H ₅	H	$\begin{array}{c} O \\ \\ 4-SCH_2C(CH_3)_2CO_2H \\ \\ O \end{array}$
322)	C ₂ H ₅	C ₂ H ₅	H	$\begin{array}{c} O \\ \\ 4-SCH_2C(CH_3)_2CO_2H \\ \\ O \end{array}$
323)	H	C ₂ H ₅	H	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
324)	H	C ₂ H ₅	H	$\begin{array}{c} O \\ \\ 4-SCH_2C(CH_3)_2CO_2H \\ \\ O \end{array}$
325)	H	C ₂ H ₅	H	$\begin{array}{c} O \\ \\ 4-SCH_2C(CH_3)_2CO_2H \\ \\ O \end{array}$
326)	H	C ₂ H ₅		4-SCH ₂ C(CH ₃) ₂ CO ₂ H
327)	H	C ₂ H ₅		$\begin{array}{c} O \\ \\ 4-SCH_2C(CH_3)_2CO_2H \\ \\ O \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
328)	H	C ₂ H ₅		$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
329)	H	C ₂ H ₅	4-cyclohexyl	$4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H}$
330)	H	C ₂ H ₅	4-cyclohexyl	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array}$
331)	H	C ₂ H ₅	4-cyclohexyl	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
332)	H	C ₂ H ₅	4-C ₂ H ₅	$4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H}$
333)	H	C ₂ H ₅	4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array}$
334)	H	C ₂ H ₅	4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
335)	H	C ₂ H ₅	3,4-C ₂ H ₅	$4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H}$
336)	H	C ₂ H ₅	3,4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
337)	H	C ₂ H ₅	3,4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
338)	H	C ₂ H ₅	4-NHCOC ₆ H ₅	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
339)	H	C ₂ H ₅	4-NHCOC ₆ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
340)	H	C ₂ H ₅	4-NHCOC ₆ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
341)	CH ₃	CH ₃	3,4-C ₂ H ₅	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
342)	CH ₃	CH ₃	3,4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
343)	CH ₃	CH ₃	3,4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
344)	----- (CH ₂) ₃ -----		3,4-C ₂ H ₅	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
345)	----- (CH ₂) ₃ -----		3,4-C ₂ H ₅	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
346)	------(CH ₂) ₃ -----		3,4-C ₂ H ₅	$ \begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \\ \text{O} \end{array} $
347)	CH ₃	CH ₃	4-cyclohexyl	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
348)	CH ₃	CH ₃	4-cyclohexyl	$ \begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array} $
349)	CH ₃	CH ₃	4-cyclohexyl	$ \begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \\ \text{O} \end{array} $
350)	------(CH ₂) ₃ -----		4-cyclohexyl	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
351)	------(CH ₂) ₃ -----		4-cyclohexyl	$ \begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array} $
352)	------(CH ₂) ₃ -----		4-cyclohexyl	$ \begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \\ \text{O} \end{array} $
353)	CH ₃	CH ₃	4-N 	4-SCH ₂ C(CH ₃) ₂ CO ₂ H






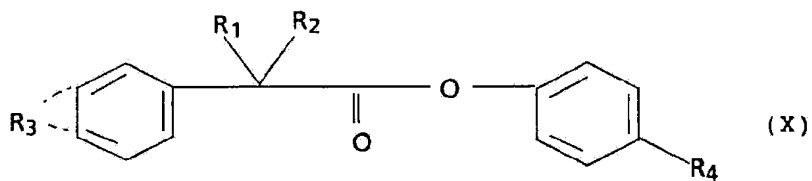
Compound No.	R ₁	R ₂	R ₃	R ₄
354)	CH ₃	CH ₃	4-N 	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array}$
355)	CH ₃	CH ₃	4-N 	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
356)	----- (CH ₂) ₃ -----		4-N 	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
357)	----- (CH ₂) ₃ -----		4-N 	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array}$
358)	----- (CH ₂) ₃ -----		4-N 	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$

TABLE II

Other compounds contemplated herein include the following compounds of formula (X):



Compound No.	R ₁	R ₂	R ₃	R ₄
359)	H	C ₂ H ₅	3-(CH ₂) ₃ -4	4-SCH ₃
360)	H	C ₂ H ₅	3-(CH ₂) ₃ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
361)	H	C ₂ H ₅	3-(CH ₂) ₃ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
362)	H	C ₂ H ₅	3-(CH ₂) ₃ -4	4-NO ₂
363)	H	C ₂ H ₅	3-(CH ₂) ₄ -4	4-SCH ₃
364)	H	C ₂ H ₅	3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$

Compound No.	<u>R₁</u>	<u>R₂</u>	<u>R₃</u>	<u>R₄</u>
365)	H	C ₂ H ₅	3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
366)	H	C ₂ H ₅	3-(CH ₂) ₄ -4	4-NO ₂
367)	H	C ₂ H ₅	3-OCH ₂ CH ₂ O-4	4-SCH ₃
368)	H	C ₂ H ₅	3-OCH ₂ CH ₂ O-4	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
369)	H	C ₂ H ₅	3-OCH ₂ CH ₂ O-4	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
370)	H	C ₂ H ₅	3-OCH ₂ CH ₂ O-4	4-NO ₂
371)	H	C ₂ H ₅	3-OCH ₂ O-4	4-SCH ₃
372)	H	C ₂ H ₅	3-OCH ₂ O-4	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \end{array}$
373)	H	C ₂ H ₅	3-OCH ₂ O-4	$\begin{array}{c} \text{O} \\ \\ 4\text{-SCH}_3 \\ \\ \text{O} \end{array}$
374)	H	C ₂ H ₅	3-OCH ₂ O-4	4-NO ₂

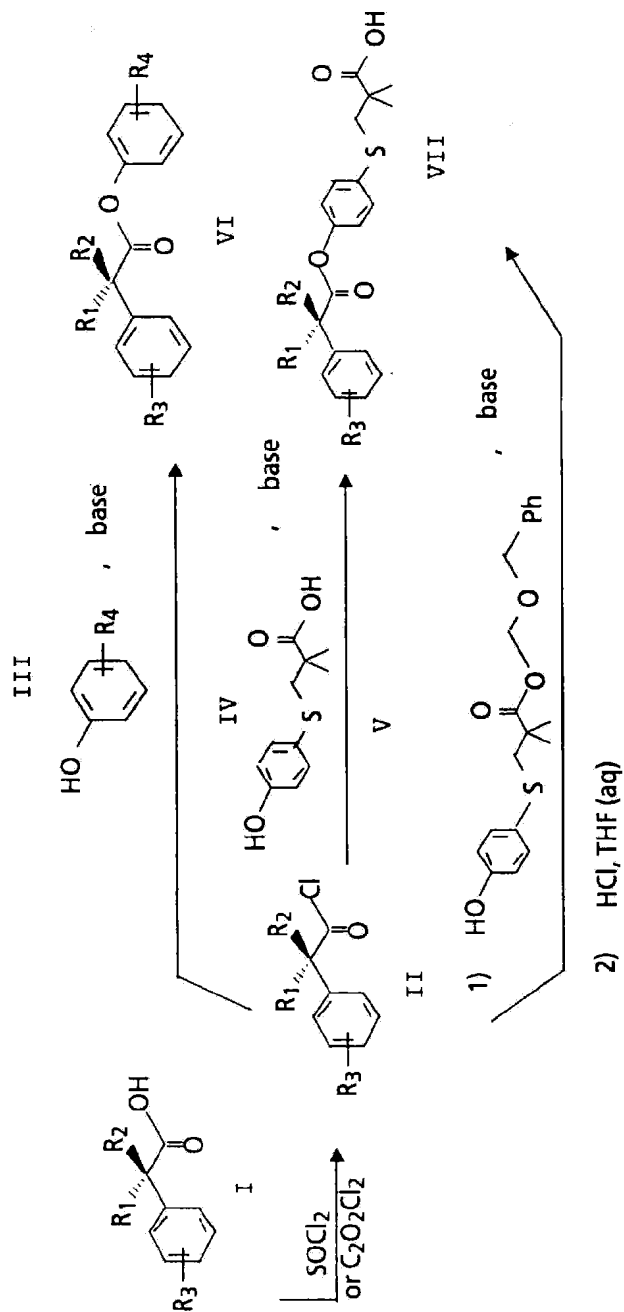
Compound No.	R ₁	R ₂	R ₃	R ₄
375)	(+) H	CH ₃	3-CHCHC(OCH ₃)CH-4	4-SCH ₃
376)	(+) H	CH ₃	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
377)	(+) H	CH ₃	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
378)	(+/-) H	CH ₃	3-CHCHC(OCH ₃)CH-4	4-SCH ₃
379)	(+/-) H	CH ₃	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$
380)	(+/-) H	CH ₃	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
381)	(+/-) H	CH ₃	3-CHCHC(OCH ₃)CH-4	4-NO ₂
382)	(+/-) H	C ₂ H ₅	3-CHCHC(OCH ₃)CH-4	4-SCH ₃
383)	(+/-) H	C ₂ H ₅	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \end{array}$

Compound No.	R ₁	R ₂	R ₃	R ₄
384)	(+/-) H	C ₂ H ₅	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_3 \\ \parallel \\ \text{O} \end{array}$
385)	(+/-) H	C ₂ H ₅	3-CHCHC(OCH ₃)CH-4	4-NO ₂
386)	(+/-) H	C ₂ H ₅	3-CHCHC(OCH ₃)CH-4	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
387)	(+/-) H	C ₂ H ₅	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \end{array}$
388)	(+/-) H	C ₂ H ₅	3-CHCHC(OCH ₃)CH-4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
389)	H	C ₂ H ₅	3-(CH ₂) ₄ -4	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
390)	H	C ₂ H ₅	3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \end{array}$
391)	H	C ₂ H ₅	3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
392)	CH ₃	CH ₃	3-(CH ₂) ₄ -4	4-SCH ₂ C(CH ₃) ₂ CO ₂ H

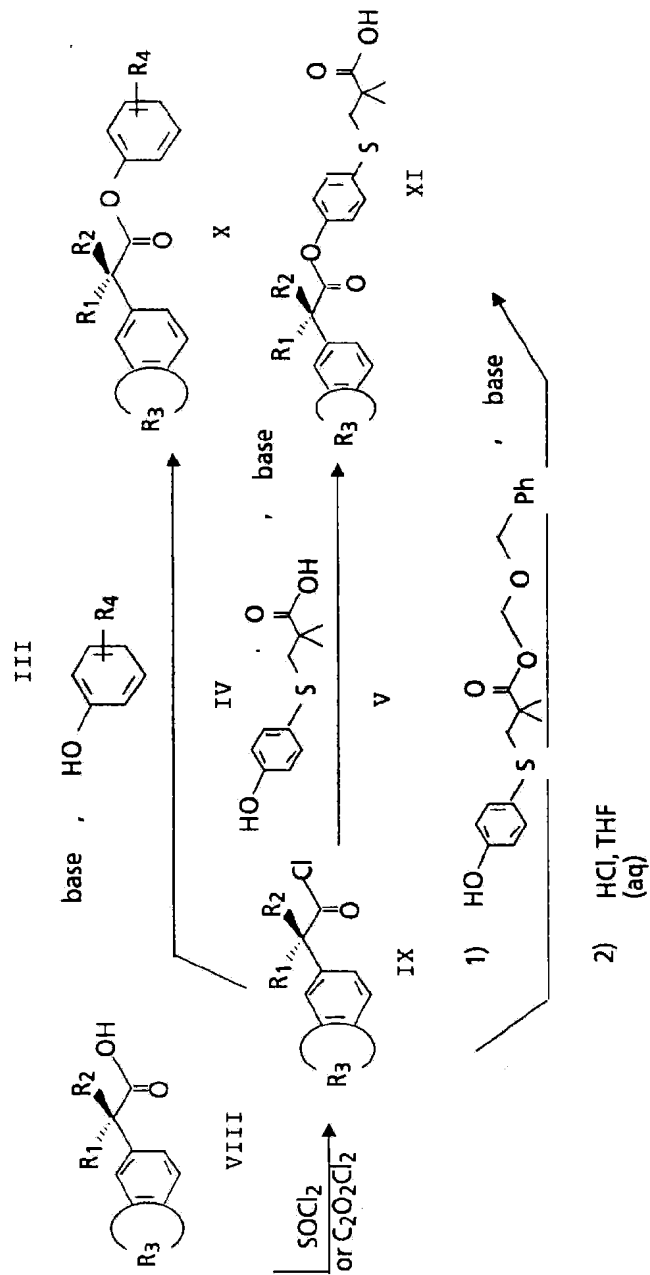
Compound No.	R ₁	R ₂	R ₃	R ₄
393)	CH ₃	CH ₃	3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array}$
394)	CH ₃	CH ₃	3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$
395)	------(CH ₂) ₃ -----		3-(CH ₂) ₄ -4	4-SCH ₂ C(CH ₃) ₂ CO ₂ H
396)	------(CH ₂) ₃ -----		3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \end{array}$
397)	------(CH ₂) ₃ -----		3-(CH ₂) ₄ -4	$\begin{array}{c} \text{O} \\ \parallel \\ 4\text{-SCH}_2\text{C}(\text{CH}_3)_2\text{CO}_2\text{H} \\ \parallel \\ \text{O} \end{array}$

Broadly described, the products of the invention may be prepared by procedures available to those in the art. A representative synthesis procedure may be illustrated by the following Reaction Schemes A-E:

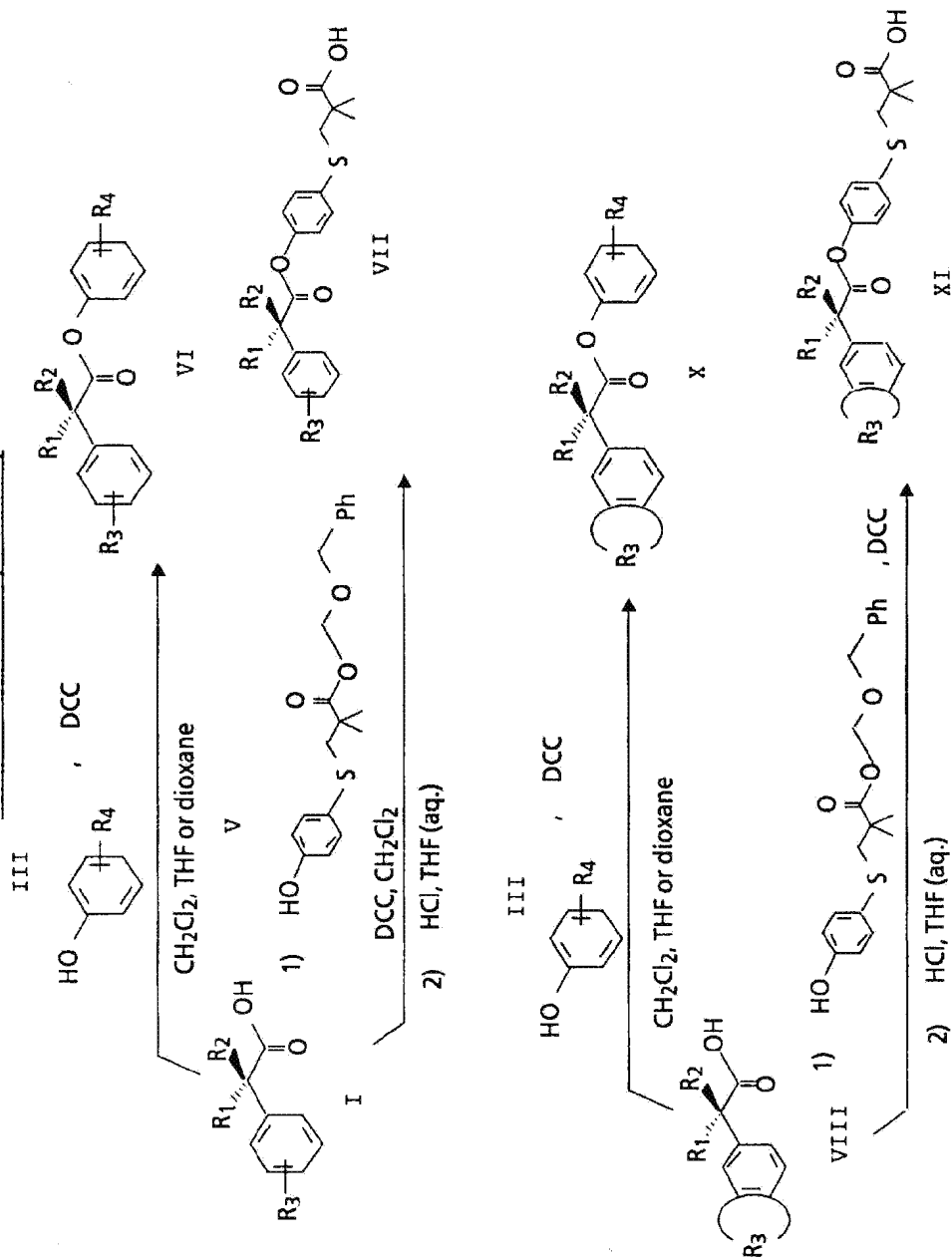
REACTION SCHEME A



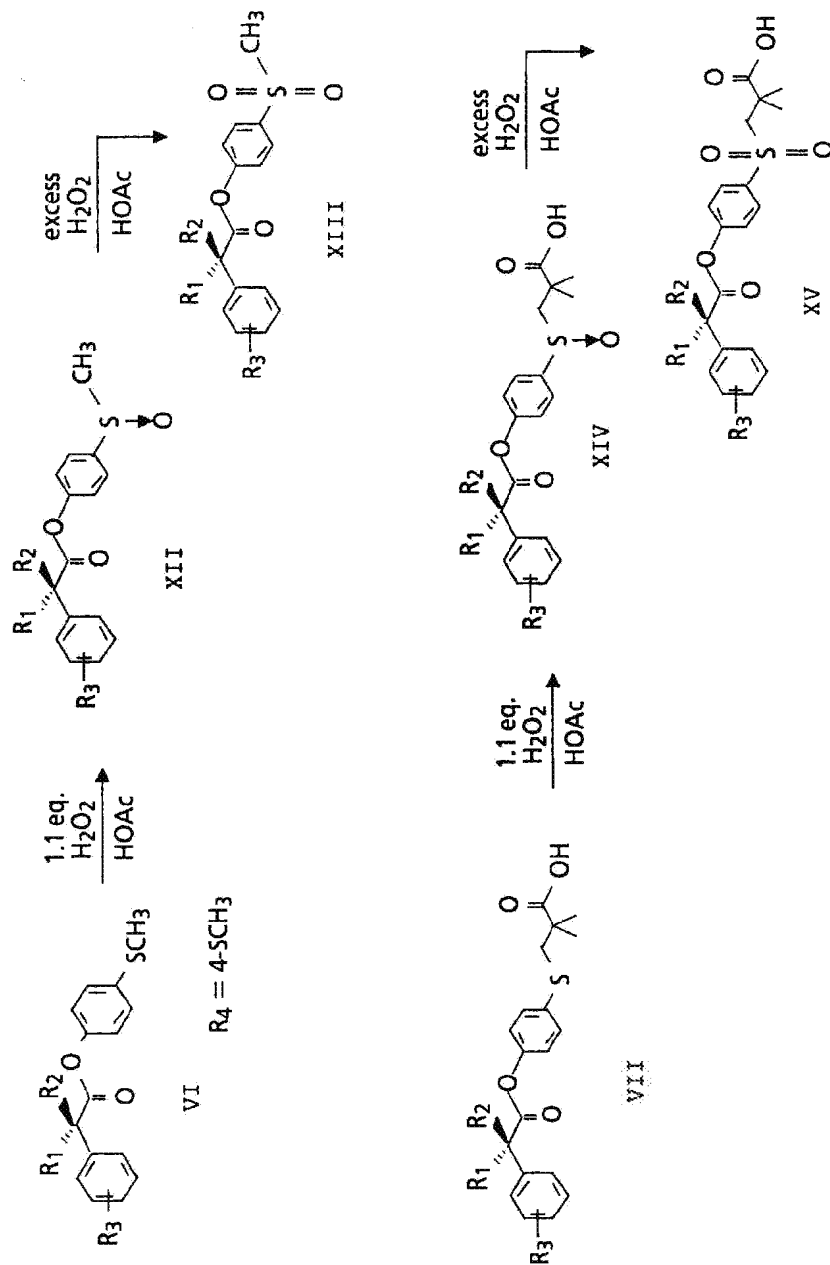
REACTION SCHEME A (continued)



REACTION SCHEME A (continued)



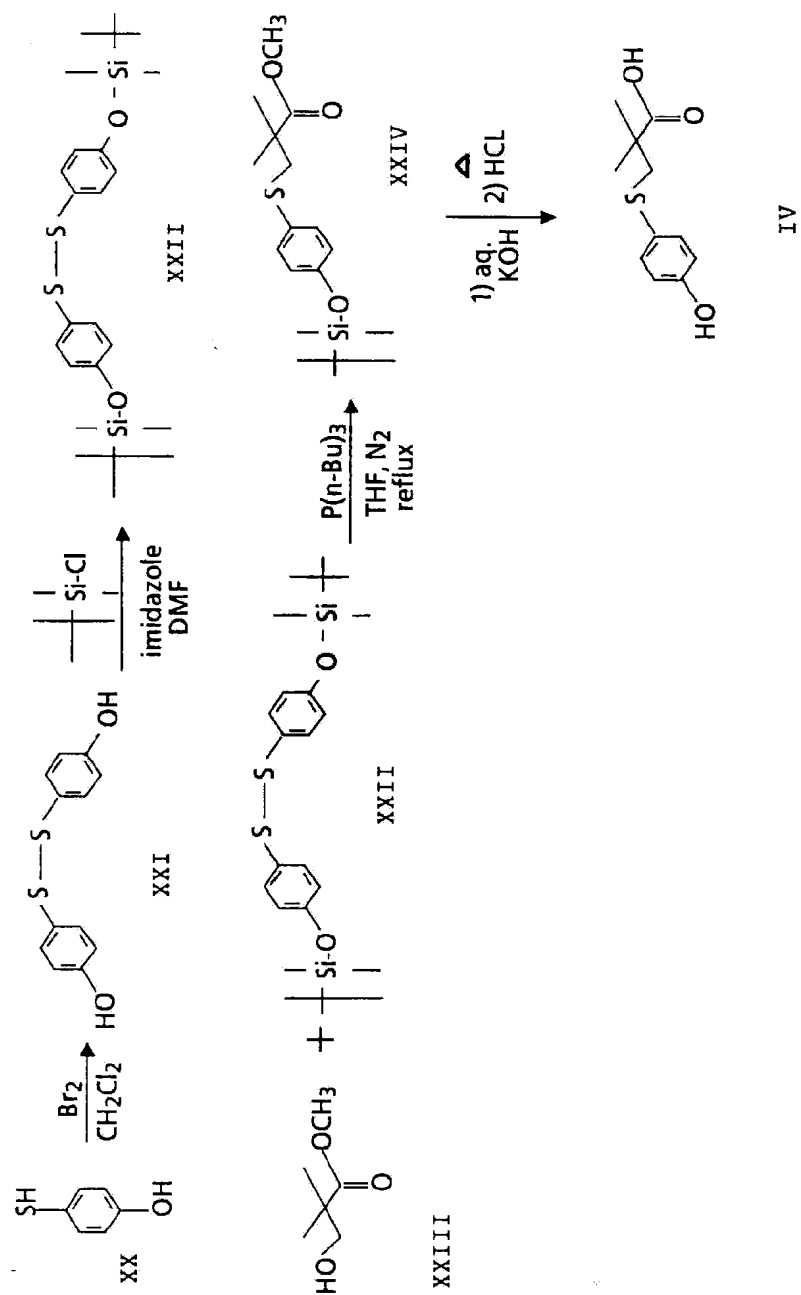
REACTION SCHEME B



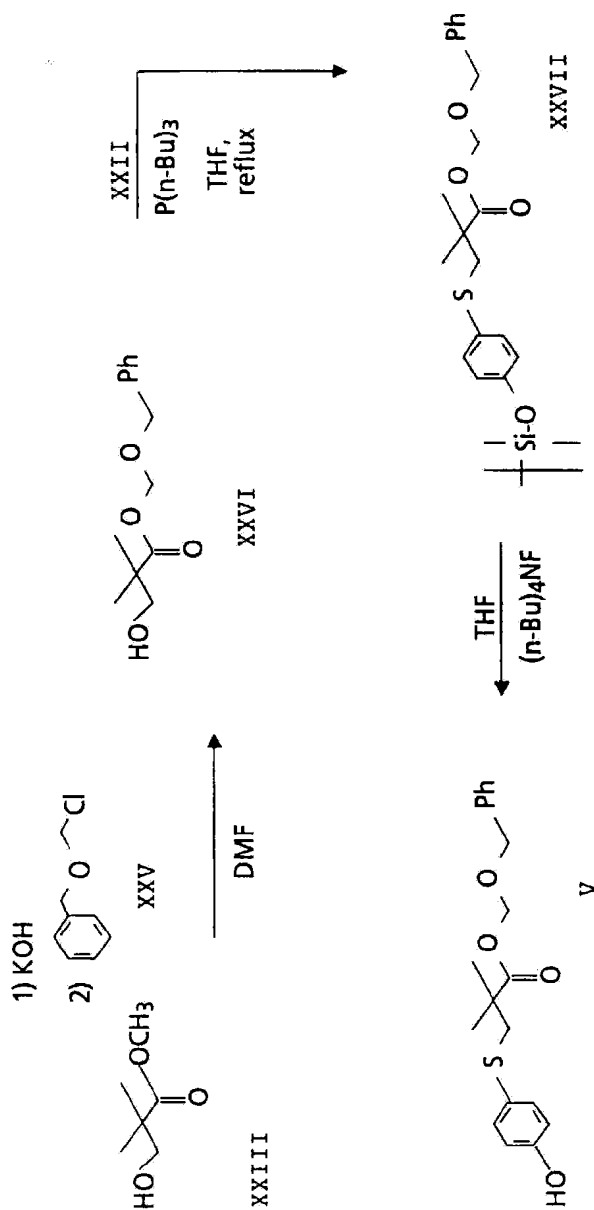
42



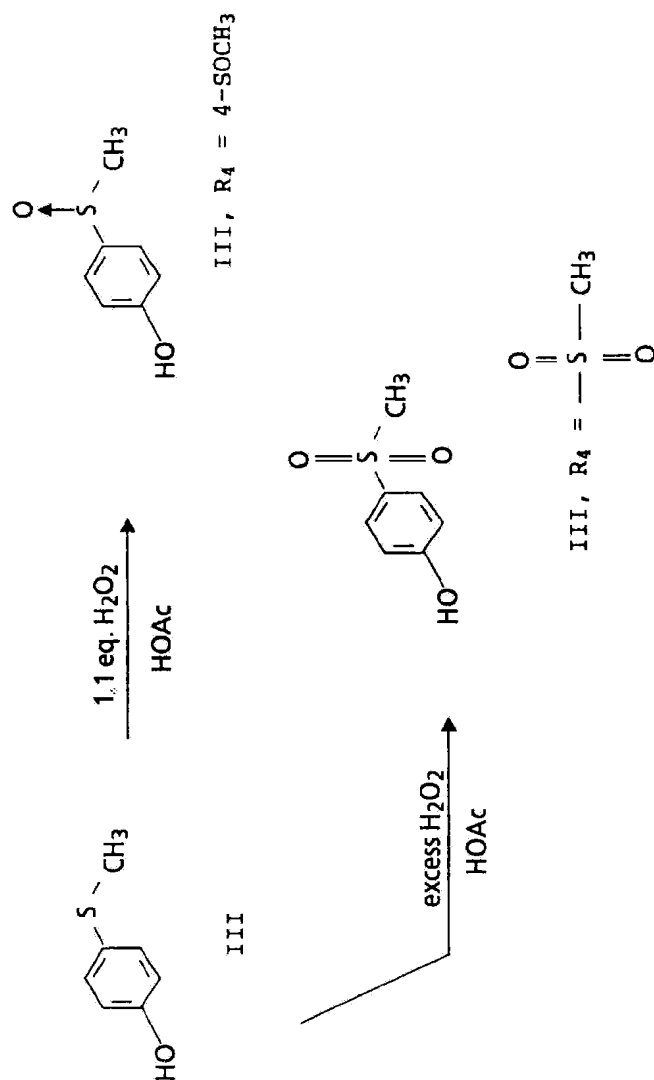
REACTION SCHEME C



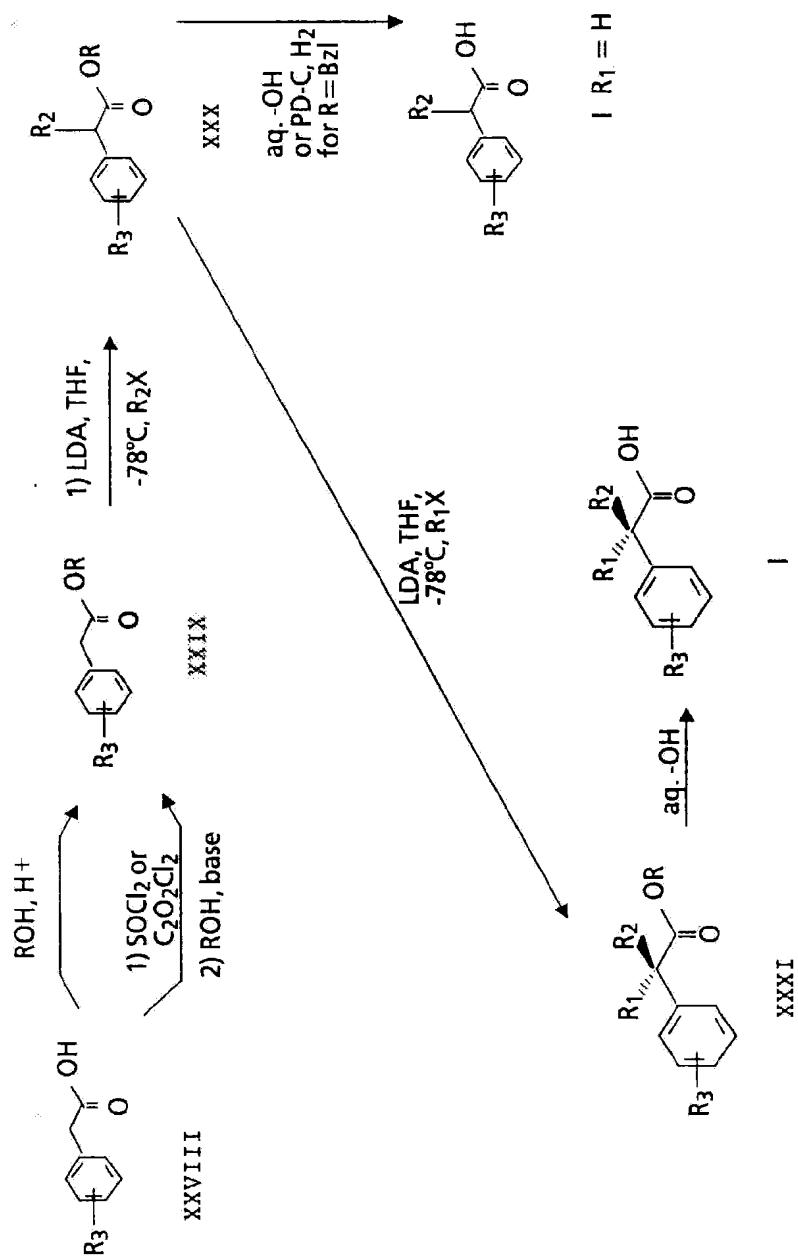
REACTION SCHEME C (continued)



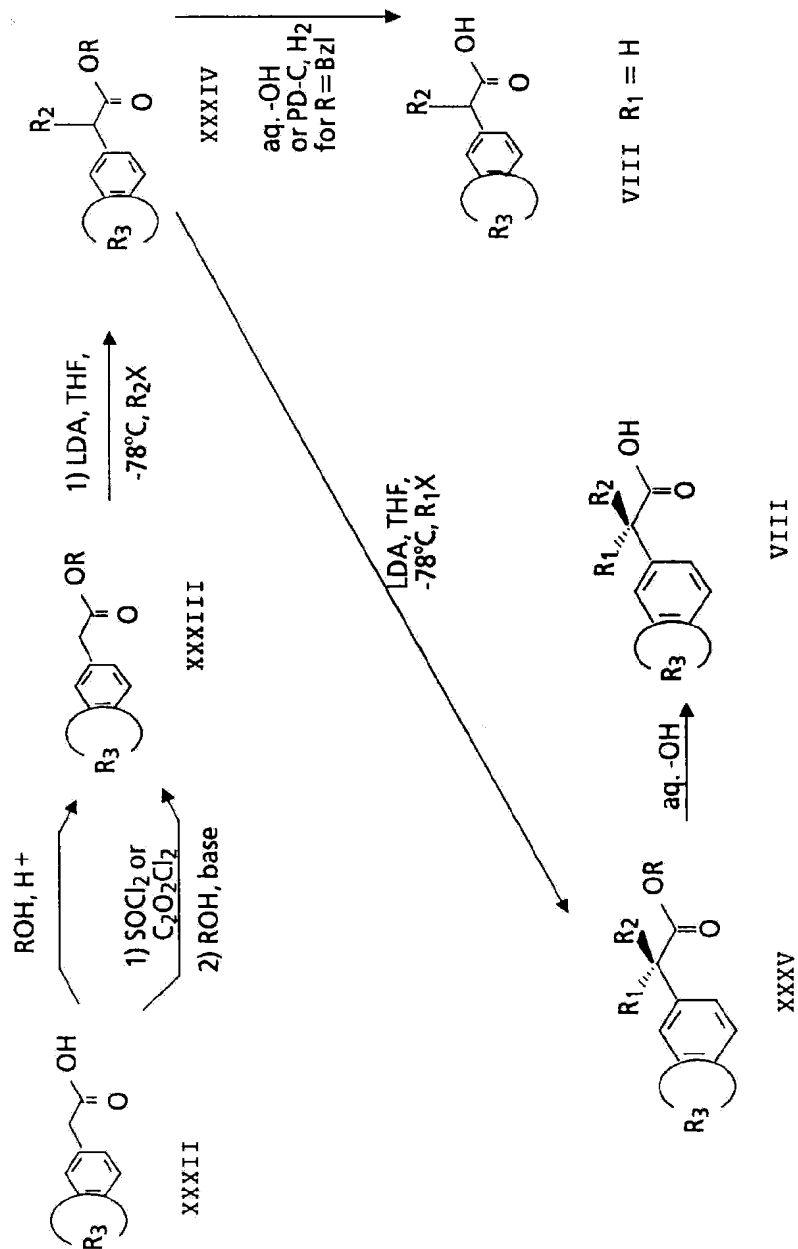
REACTION SCHEME C (continued)



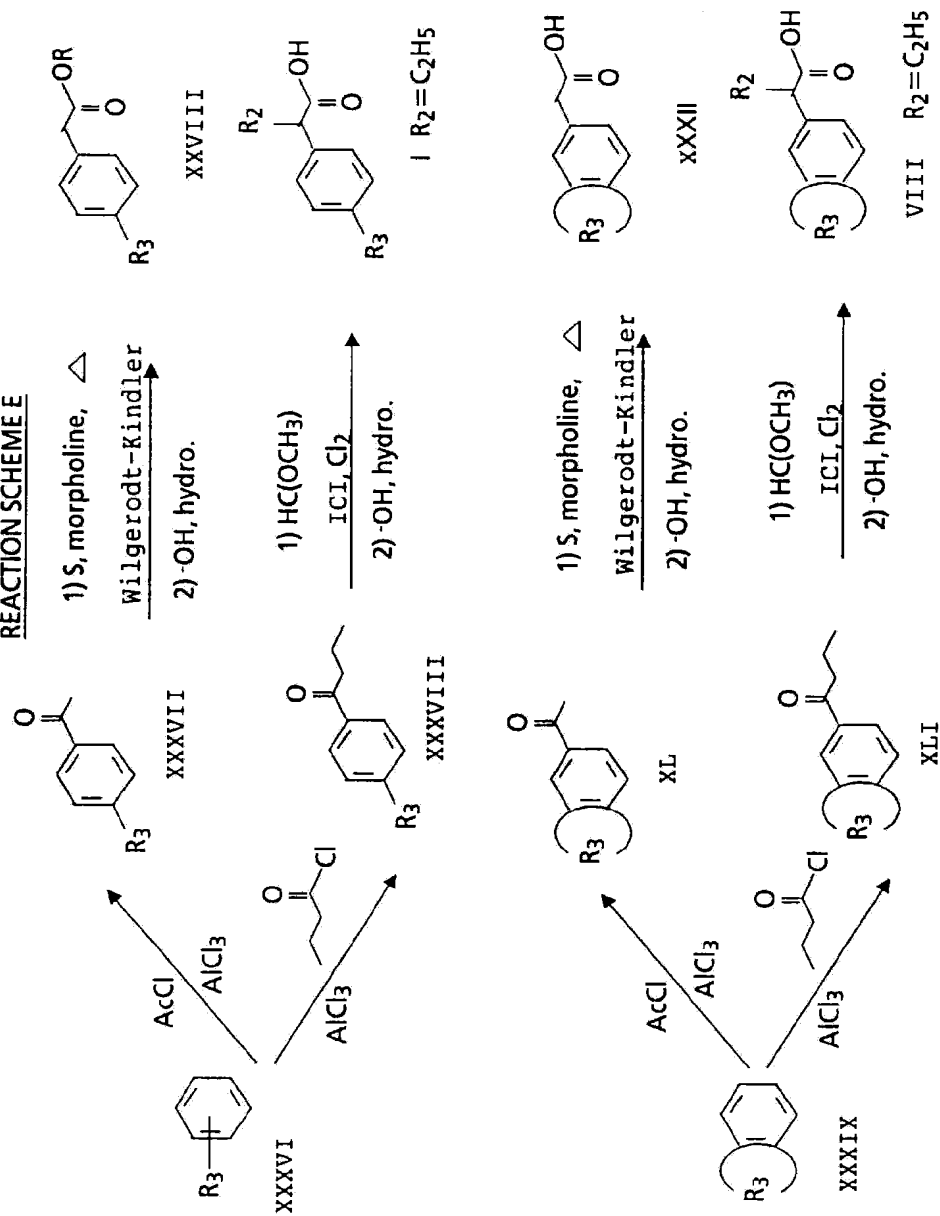
REACTION SCHEME D



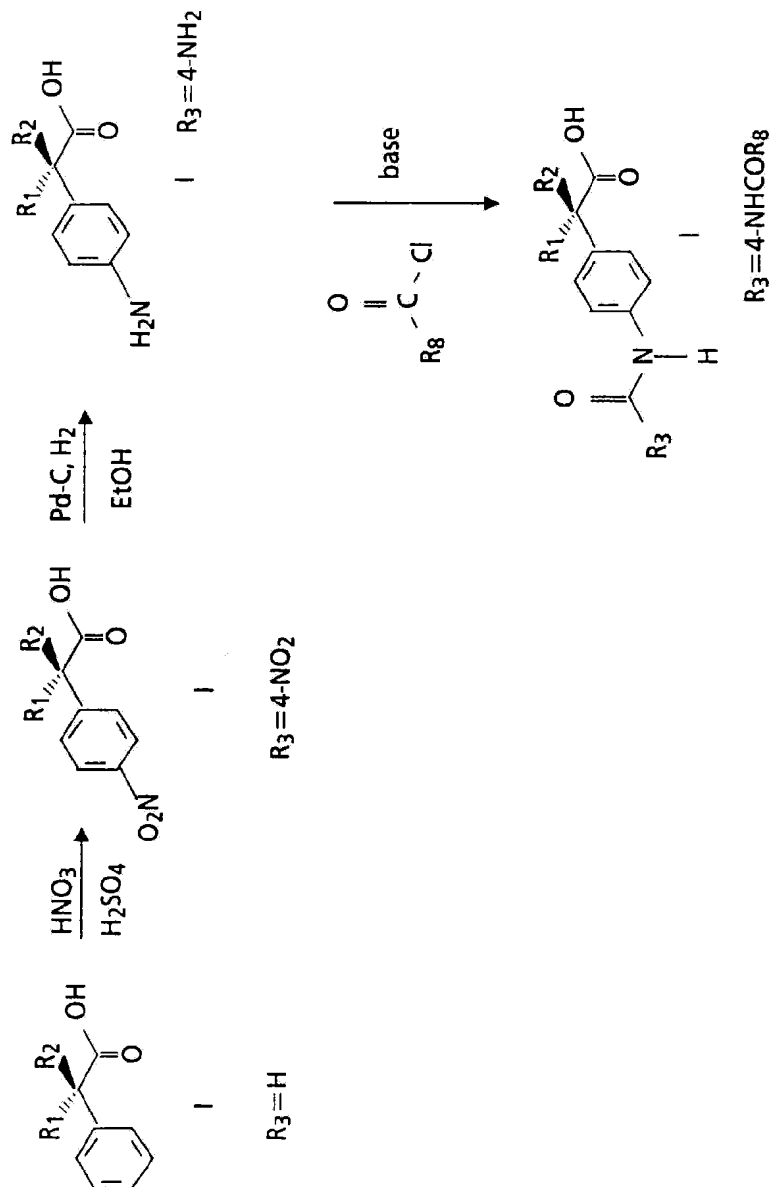
REACTION SCHEME D (continued)



REACTION SCHEME E



REACTION SCHEME E (continued)



As depicted in Reaction Scheme A, the aromatic esters (VI, VII, X and XI) may be obtained by reaction of the appropriate acid chloride (II, IX) derived from the substituted phenylalkanoic acids I and VIII respectively and the desired phenol derivative (III, IV, or V) in the presence of organic bases such as triethylamine, pyridine or other commonly used reagents. Alternatively, a solution of the acid (I or VIII) and the phenol component (III or V) may be treated with any of the carbodiimides (dicyclohexylcarbodiimide [DCC] for example) already in use in the field of synthetic organic chemistry to afford the corresponding aromatic esters (VI, X). In the instances where the phenolic ester (V) is utilized above, the benzyloxymethylene (BOM) protecting group is removed subsequent to the coupling reaction to afford the free

carboxylic acid derivatives (VII, XI). The BOM groups which may be utilized to prevent undesirable side reactions between the carboxylic acid moiety of the phenol (IV) and the acid chlorides (II, IX) or the nascent symmetrical anhydrides present during the coupling reactions.

It will be evident to those skilled in the art that each of the aforementioned reactions may require slightly different conditions, dependent on the reactants involved, to obtain the best yields of the desired products. In certain cases, for example, the substituent R_3 may be incompatible with some of the reagents utilized in the overall reaction pathway. In those instances, an appropriate protecting group must be chosen for R_3 to prevent undesired side reactions. For example, if R_3 is hydroxy, protection as the *t*-butyldimethylsilyl ether or benzyl ether will allow the reaction sequence to proceed as specified. The conditions for introducing and removing protecting groups, whether or not such protecting groups are needed, are known to anyone skilled in the art.

In cases where the phenol components bear a substituent containing a sulfur atom directly attached to the aromatic ring (IV, V, III with $R_4 = SCH_3$), the corresponding esters (VI, VII, X, XI) may be oxidized to the respective sulfoxides (XII, XIV, XVI, XVIII) by treatment with one equivalent of hydrogen peroxide or to the sulfones (XIII, XV, XVII, XIX) by oxidation with excess peroxide as described in Reaction Scheme B. The sulfones (XIII, XV, XVII, XIX) are obtained directly from the sulfides (VI, VII, X, XI) without isolation of the intermediate sulfoxides formed initially in the presence of excess peroxide.

The phenolic compounds (III) are available commercially. The other derivatives (IV, V) may be synthesized from readily available starting materials as described in Reaction Scheme C. 4-Hydroxythiophenol (XX) may be oxidized to the disulfide (XXI) in high yield. Subsequent masking of the hydroxyls of (XXI) with suitable protecting groups (*tert*-butyldimethylsilyl, for example) may be effected by treatment of the disulfide (XXI) with two equivalents of *tert*-butyldimethylsilylchloride in the presence of imidazole in DMF. There are numerous examples of protecting groups for phenolic moieties published in the general synthetic chemistry literature (see Greene, T.W., "Protective Groups in Organic Synthesis", John Wiley and Sons, 1981). It is contemplated that other available protecting groups could function similarly to the *tert*-butyldimethylsilyl example cited above. These additional protecting groups as well as the reaction conditions for incorporating these groups at the appropriate point in the synthesis are well known to practitioners skilled in the art.

Reaction of the protected disulfide (XXII) with tri-*n*-butylphosphine in the presence of the appropriate alcohol (XXIII or XXVI) provides the thioethers (XXIV and XXVII respectively). Hydrolysis of the ester (XXIV) in aqueous KOH results in cleavage of the silyl ether as well to give the phenolic acid (IV). The BOM protected derivative (XXVII) may be selectively desilylated with tetra-*n*-butylammonium fluoride in aqueous THF to yield the BOM protected phenol (V). The commercially available 4-methylmercaptophenol (III, $R_4 = 4-SCH_3$) may be converted to the sulfoxide (III, $R_4 = 4-S(O)CH_3$) and the sulfone (III, $R_4 = 4-S(O)_2CH_3$) by oxidation with hydrogen peroxide in acetic acid under the conditions specified in Reaction Scheme C.

As illustrated in Reaction Scheme D, the appropriate phenylacetic acids (XXVIII, XXXII) whether or not additionally substituted by substituent R_3 may be esterified by treatment with thionyl chloride ($SOCl_2$) or oxalyl chloride ($C_2O_2Cl_2$) to generate the acid chloride which is subsequently allowed to react with the appropriate alcohol (ROH) in the presence of base or alternately by acid catalyzed esterification. Examples of alcohols (ROH) used in accordance with the present invention are methanol, ethanol, butanol and benzyl alcohol. Examples of acids used in the acid catalyzed esterification in accordance with the present invention are mineral acids such as sulfonic acid or organic acids such as *p*-toluene sulfonic acid.

The phenylacetic acid esters (XXIX, XXXIII) thus obtained may be alkylated at the α -position by generation of the enolate anion with strong bases such as lithium diisopropylamide (LDA) followed by reaction of the enolate with the appropriate alkyl halide (R_1X or R_2X). R_1X and R_2X are meant to include XR_1X or XR_2X , used when R_1 and R_2 form a cyclic moiety. Preferred halides (X) used in accordance with the present invention are bromide and iodide. The resulting 2-phenylalkanoates (XXX, XXXIV) may be converted to the corresponding 2-phenylalkanoic acid derivatives (I, VIII) by base hydrolysis of the alkyl esters and hydrogenolysis of the benzyl esters.

The alkylated esters (XXX, XXXIV) may be alkylated further to yield the α,α -dialkyl esters (XXXI, XXXV). Hydrolysis of the esters (XXXI, XXXV) affords the dialkylated acids (I, VIII). If $R_2X = Br(CH_2)_nBr$ then the corresponding esters (XXX, XXXIV) have $Br(CH_2)_n-$ as the R_2 substituent and subsequent treatment with LDA results in formation of the 1-phenylcycloalkane carboxylates (XXXI, XXXV, $R_1, R_2 = -(CH_2)_n-$) which may be saponified to the corresponding 1-phenylcycloalkane carboxylic acids (I, VIII, $R_1, R_2 = -(CH_2)_n-$).

A number of substituted phenylacetic acids and 2-phenylalkanoic acids are commercially available and may be obtained directly for use herein. Acids (I) and (VIII) bearing substituents R_3 which are not available may be synthesized by published procedures. Reaction Scheme E describes some of the many examples of these types of procedures which are known to those skilled in the art.

Benzene derivatives (XXXVI, XXXIX) may be acylated by the Friedel Crafts procedure to give arylketones. The substituted acetophenones (XXXVII, XL) may be transformed to the phenylacetic acids (XXVIII, XXXII) by the Wilgerodt-Kindler reaction sequence. The butyrophenone derivatives (XXXVIII, XLI) may be oxidatively rearranged to the phenylbutyric acids (I, VIII, $R_2 = C_2H_5$) by commonly used techniques. Additionally, available phenylalkanoic acids (I) may be nitrated to provide the 4-nitro derivative (I, $R_3 = 4-NO_2$). Reduction of the nitro substituent gives the amino compound (I, $R_3 = 4-NH_2$) which may be acylated to afford the amides (I, $R_3 = 4-NHCOR_8$).

It will be evident to one skilled in this field of chemistry that there are additional generally available methods of synthesizing the compounds of the invention.

The following examples are given to illustrate the preparation of specific compounds according to the invention:

EXAMPLE 1

Synthesis of 4-Nitrophenyl 2-(4'-Methoxyphenyl)butyrate (34)

Oxalyl chloride (12 mL of a 2.0 M solution in CH_2Cl_2) was added under nitrogen to a solution of 2-(4'-methoxy-phenyl)butyric acid (4.66 g, 24 mmol) in 25 mL of CH_2Cl_2 and stirred at room temperature overnight. The volatiles were removed under vacuum and the residue was distilled to afford 4.46 g (87%) of pure 2-(4'-methoxyphenyl)butyryl chloride. 1H NMR ($CDCl_3$) δ 0.919 (t, 3H, $J=7.4$ Hz), 1.78-1.92 (m, 1H), 2.13-2.27 (m, 1H), 3.81 (s, 3H), 3.83 (t, 1H, $J=7.6$ Hz), 6.91 (d, 2H, $J=8.8$ Hz), 7.21 (d, 2H, $J=8.7$ Hz); ^{13}C NMR ($CDCl_3$) δ 11.43, 26.26, 55.14, 64.21, 114.50, 127.86, 129.65, 159.75, 175.48.

The acid chloride (1.06 g, 5.0 mmol) was added to a mixture of 4-nitrophenol (0.696 g, 5.0 mmol) and pyridine (0.395 g, 5 mmol) in 5 mL of THF under N_2 and stirred overnight at room temperature. The solution was filtered and concentrated under vacuum to give a yellow residue which was chromatographed on a flash silica gel column (CH_2Cl_2) to afford 1.46 g (92%) of the desired nitrophenyl ester. 1H NMR ($CDCl_3$) 0.988 (t, 3H, $J=7.3$ Hz), 1.83-1.97 (m, 1H), 2.13, 2.28 (m, 1H), 3.67 (t, 1H, $J=7.7$ Hz), 3.82 (s, 3H), 6.92 (d, 2H, $J=8.4$ Hz), 7.18 (d, 2H, $J=9.3$ Hz), 7.31 (d, 2H, $J=8.4$ Hz), 8.23 (d, 2H, $J=9.2$ Hz).

EXAMPLE 2

Synthesis of 4-Methylmercaptophenyl 2-(4'-Methoxyphenyl)butyrate (35)

To a stirred solution of 4-methylmercaptophenol (0.701 g, 5.0 mmol) and pyridine (0.395 g, 5.0 mmol) in 5 mL of THF under N_2 was added a solution of 2-(4'-methoxyphenyl)butyryl chloride (1.06 g, 5.0 mmol) in 5 mL of THF. After stirring at room temperature overnight, the precipitated pyridinium hydrochloride was filtered off and the filtrate evaporated to give 1.76 g of crude ester. Kugelrohr distillation afforded 1.53 g of the pure ester (95% yield). 1H NMR ($CDCl_3$) δ 0.974 (t, 3H, $J=7.4$ Hz), 1.80-1.93 (m, 1H), 2.13-2.25 (m, 1H), 2.45 (s, 3H), 3.63 (t, 1H, $J=7.7$ Hz), 3.81 (s, 3H), 6.90 (d, 2H, $J=8.7$ Hz), 6.92 (d, 2H, $J=8.6$ Hz), 7.23 (d, 2H, $J=8.7$ Hz), 7.31 (d, 2H, $J=8.7$ Hz); ^{13}C NMR ($CDCl_3$) δ 11.84, 16.25, 26.49, 52.46, 55.13, 114.19, 122.06, 128.09, 129.17, 130.69, 135.68, 148.77, 159.15, 173.15.

EXAMPLE 3

Synthesis of 4-Methylsulfinylphenyl 2-(4'-Methoxyphenyl)butyrate (36)

4-Methylmercaptophenyl 2-(4'-methoxyphenyl)butyrate (6.0 g, 19 mmol) in 63 g of glacial acetic acid was treated with 3.2 mL of 30% H_2O_2 . The reaction was followed by TLC (silica, CH_2Cl_2) until all of the starting material was consumed. The product sulfoxide was extracted into ether. The ether layer was washed with H_2O followed by saturated sodium bicarbonate and then dried over anhydrous potassium carbonate for 16 hours. The solution was filtered and evaporated under vacuum to give the pure product (5.2 g, 82%). 1H NMR ($CDCl_3$) δ 0.981 (t, 3H), 1.80-1.95 (m, 1H), 2.12-2.28 (m, 1H), 2.69 (s, 3H), 3.66 (t, 1H), 3.80 (s, 3H), 6.91 (d, 2H), 7.16 (d, 2H), 7.31 (d, 2H), 7.63 (d, 2H); ^{13}C NMR ($CDCl_3$) δ 11.78, 26.33, 43.91, 52.39, 55.10, 114.24, 122.75, 124.93, 129.12, 130.25, 142.88, 153.06, 159.22, 172.75.

EXAMPLE 4

Synthesis of 4-Methylsulfonylphenyl 2-(4'-Methoxyphenyl)butyrate (37)

4-Methylmercaptophenyl 2-(4'-methoxyphenyl)butyrate (10.0 g, 31.6 mmol) was dissolved in 32 mL of glacial acetic acid, 30% H₂O₂ (32 mL) was added and the solution stirred for 72 hours. The reaction mixture was poured into 250 mL of ice water and stirred for 30 minutes until all of the ice had melted. The white solid was filtered off and washed with water until the filtrate was neutral. The product was dried under vacuum to give 10.5 g (95%) of the desired compound. ¹H NMR (CDCl₃) δ 0.986 (t, 3H, J=7.5 Hz), 1.83-1.96 (m, 1H), 2.13-2.27 (m, 1H), 3.04 (s, 3H), 3.67 (t, 1H, J=7.7 Hz), 3.82 (s, 3H), 6.92 (d, 2H, J=8.7 Hz), 7.21 (d, 2H, J=8.7 Hz), 7.31 (d, 2H, J=8.7 Hz), 7.94 (d, 2H, J=8.7 Hz); ¹³C NMR (CDCl₃) δ 12.10, 26.61, 44.78, 52.76, 55.47, 114.66, 123.05, 129.47, 129.58, 130.35, 138.17, 155.45, 159.65, 172.79.

10 EXAMPLE 5

Synthesis of 2,2-Dimethyl-3-(4'-Hydroxyphenylthio)propionic acid (IV)

A) A solution of bromine (95 g, 0.59 mol) in 500 mL of CH₂Cl₂ was added dropwise to a solution of 4-hydroxythiophenol (150 g, 1.19 mol) in 500 mL of CH₂Cl₂ until the orange color persisted. The reaction mixture was stirred overnight, 1 L of petroleum ether was added and the solid was filtered and dried under vacuum to give 98.5 g (67%) of 4'-hydroxyphenyldisulfide.

B) 4'-tert-Butyldimethylsilyloxyphenyldisulfide (XXII).

Solid t-butyldimethylsilylchloride (132.6 g, 0.88 mol) was added to a stirred solution of 4'-hydroxyphenyldisulfide (100.1 g, 0.40 mol) and imidazole (119.8 g, 1.76 mol) in 500 mL of DMF under nitrogen. After 2 hours the reaction mixture was poured into 750 mL of H₂O and extracted with ether (3 x 300 mL). The combined ether layers were washed with H₂O, dried over MgSO₄ and evaporated to give 201.0 g of the product as a yellow liquid. The crude product can be purified further by vacuum distillation or chromatography on silica gel (pet. ether) to give the desired compound in a near quantitative yield.

C) Methyl 2,2-dimethyl-3-(4'-tert-butyldimethylsilyloxyphenylthio)propionate (XXIV).

Methyl 2,2-dimethyl-3-hydroxypropionate (4.23 g, 32 mmol), 4'-tert-butyldimethylsilyloxyphenyldisulfide (14.36 g, 30 mmol) and tri-n-butylphosphine (6.06 g, 30 mmol) were heated together under reflux for 48 hours under a nitrogen atmosphere. The reaction mixture was concentrated under vacuum, H₂O was added and the mixture extracted with pet. ether. After drying over MgSO₄, the solution was concentrated to give 20.72 g of a clear liquid. The product was isolated by chromatography on silica gel. The by-product 4-tert-butyldimethylsilyloxythiophenol (7.35 g, 102%) eluted first with pet. ether. The thioether product (7.98 g, 75%) was eluted with 50:50 pet. ether/CH₂Cl₂. ¹H NMR (CDCl₃) δ 0.175 (s, 6H), 0.965 (s, 9H), 1.25 (s, 6H), 3.08 (s, 2H), 3.55 (s, 3H), 6.75 (d, 2H, J=8.4 Hz), 7.29 (d, 2H, J=8.4 Hz); ¹³C NMR (CDCl₃) δ -4.81, 17.91, 24.55, 25.39, 43.81, 46.52, 51.62, 120.72, 128.21, 133.36, 155.18, 176.98.

D) 2,2-Dimethyl-3-(4'-hydroxyphenylthio)propionic acid (IV).

Methyl 2,2-dimethyl-3-(4'-tert-butyldimethylsilyloxyphenylthio)propionate (8.09 g, 20 mmol) was added to KOH (6.73 g, 120 mmol) in 40 mL of H₂O and the mixture was heated to reflux overnight. The reaction mixture was cooled to room temperature, diluted with 40 mL of H₂O and extracted with ether. The aqueous layer was separated, acidified to pH-2 and extracted with ether (3 x 100 mL). The combined ether layers were dried over anhydrous MgSO₄, filtered and evaporated to give 3.72 g (82%) of 2,2-dimethyl-3-(4'-hydroxyphenylthio)propionic acid as a white solid. ¹H NMR (CD₃COCD₃) δ 1.25 (s, 6H), 3.11 (s, 2H), 6.80 (d, 2H, J=8.4 Hz), 7.31 (d, 2H, J=8.7 Hz), 8.6 (br s, 1H, -OH); ¹³C NMR (CD₃COCD₃) δ 25.13, 44.53, 47.63, 117.21, 127.46, 134.67, 158.18, 178.41.

45 EXAMPLE 6

Synthesis of 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-Phenylbutyrate (323)

A) 2-Phenylbutyryl chloride.

Thionyl chloride (0.12 mol) in 60 mL of CH₂Cl₂ was added to a stirred solution of 2-phenylbutyric acid (16.4 g, 0.10 mol). A catalytic amount of DMF was added and the reaction was allowed to continue overnight at room temperature. The volatiles were removed under vacuum and the residual liquid was vacuum distilled to yield 12.4 g (68%) of 2-phenylbutyryl chloride. IR (neat) 1798 cm⁻¹ (C=O).

B) 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-phenylbutyrate.

A solution of 2-phenylbutyryl chloride (1.19 g, 6.5 mmol) in 5 mL of THF was added to a stirred solution of 2,2-dimethyl-3-(4'-hydroxyphenylthio)propionic acid (1.36 g, 6.0 mmol) and pyridine (1.03 g, 13.0 mmol) in 10 mL of THF under N₂. After 6 days, 30 mL of ether was added and the reaction mixture filtered into a separatory funnel. The organic layer was washed with 0.5 N HCl (2 x 15 mL), saturated

NaCl (15 mL), 1:9 saturated $\text{NaHCO}_3/\text{H}_2\text{O}$ (2 x 15 mL), saturated NaCl (15 mL) and dried over anhydrous MgSO_4 . Filtration and evaporation provided 1.96 g (88%) of the desired ester. ^1H NMR (CDCl_3) δ 0.974 (t, 3H, $J=7.2$ Hz), 1.27 (s, 6H), 1.82-1.96 (m, 1H), 2.13-2.28 (m, 1H), 3.13 (s, 2H), 3.67 (t, 1H, $J=7.5$ Hz), 6.90 (d, 2H, $J=8.7$ Hz), 7.30-7.38 (ArH, 7H), 11.9 (br s, -OH); ^{13}C NMR (CDCl_3) δ 11.84, 24.30, 26.45, 43.73, 44.95, 53.27, 122.06, 127.58, 128.01, 128.88, 131.66, 134.27, 138.58, 149.65, 172.75, 183.22.

EXAMPLE 7

Synthesis of 4-(2'-Carboxy-2'-methylpropylsulfinyl)phenyl 2-Phenylbutyrate (324)

To a solution of 4-(2'-carboxy-2'-methylpropylmercapto)phenyl 2-phenylbutyrate (745 mg, 2 mmol) in 1 mL of glacial acetic acid was added 0.25 mL of 30% H_2O_2 . Additional 0.25 mL aliquots of 30% H_2O_2 were added at one-half hour intervals until TLC indicated complete consumption of the starting material. The reaction was quenched with 20 mL of H_2O , extracted with Et_2O (2 x 25 mL), dried over anhydrous MgSO_4 and evaporated to give the sulfoxide containing a residual amount of acetic acid. The residue was suspended in 20 mL of H_2O , the mixture was shell frozen and lyophilized to give 506 mg (65%) of the pure product sulfoxide. ^1H NMR (CDCl_3) δ 1.00 (t, 3H, $J=7.4$ Hz), 1.42 (s, 3H), 1.54 (s, 3H), 1.85-1.99 (m, 1H), 2.16-2.31 (m, 1H), 3.07 (s, 2H), 3.72 (t, 1H, $J=7.6$ Hz), 7.17 (d, 2H, $J=8.7$ Hz), 7.32-7.40 (ArH, 5H), 7.70 (d, 2H, $J=8.7$ Hz), 11.17 (br s, -OH); ^{13}C NMR (CDCl_3) δ 11.83, 24.54, 25.71, 26.39, 41.73, 53.26, 68.81, 122.75, 125.60, 127.73, 128.10, 128.98, 138.30, 141.34, 153.11, 172.49, 180.33.

EXAMPLE 8

Synthesis of 4-(2'-Carboxy-2'-methylpropylsulfonyl)phenyl 2-Phenylbutyrate (325)

To a stirred solution of 4-(2'-carboxy-2'-methylpropylmercapto)phenyl 2-phenylbutyrate (745 mg, 2 mmol) in 4 mL of glacial acetic acid was added 4 mL of 30% hydrogen peroxide. After 36 hours the reaction was quenched with 20 mL of H_2O , extracted with Et_2O (2 x 25 mL), dried over anhydrous MgSO_4 and evaporated under vacuum. The residue was suspended in H_2O , shell frozen and lyophilized to afford 728 mg (90%) of pure 4-(2'-carboxy-2'-methylpropylsulfonyl)phenyl 2-phenylbutyrate. ^1H NMR (CDCl_3) δ 0.992 (t, 3H, $J=7.4$ Hz), 1.46 (s, 6H), 1.85-2.00 (m, 1H), 2.16-2.30 (m, 1H), 3.47 (s, 2H), 3.72 (t, 1H, $J=7.6$ Hz), 7.20 (d, 2H, $J=8.7$ Hz), 7.32-7.38 (ArH, 5H), 7.92 (d, 2H, $J=8.7$ Hz), 10.9 (br s, -OH); ^{13}C NMR (CDCl_3) δ 11.79, 24.94, 26.33, 41.21, 53.26, 64.32, 122.63, 127.83, 128.08, 129.03, 129.64, 138.07, 138.33, 155.06, 172.18, 181.47.

EXAMPLE 9

Synthesis of Benzyloxymethyl 2,2-Dimethyl-3-(4'-Hydroxyphenylthio)propionate (V)

A) Benzyloxymethyl 2,2-dimethyl-3-hydroxypropionate (XXVI).

A solution of methyl 2,2-dimethyl-3-hydroxypropionate (25.0 g, 0.189 mol) in 100 mL of MeOH was treated with a solution of KOH (11.7 g, 0.208 mol) in 50 mL of H_2O and the resulting mixture stirred at room temperature for 5 hours. The reaction mixture was heated under reflux for 30 minutes, methanol was distilled and the remaining solution shell frozen and lyophilized to give 26.7 g (90.6%) of potassium 2,2-dimethyl-3-hydroxypropionate as a white solid. The potassium salt (13.0 g, 0.083 mol) was suspended in 100 mL of dry DMF and chloromethylenbenzylether (14.3 g, 0.092 mol) was added. After stirring 48 hours at room temperature the mixture was quenched with 100 mL of H_2O and extracted with Et_2O (200 mL). The ether layer was separated, washed with H_2O (3 x 100 mL), saturated NaCl (100 mL) and dried over MgSO_4 . Evaporation and distillation of the residue gave 13.6 g (73%) of benzyloxymethyl 2,2-dimethyl-3-hydroxypropionate as a clear liquid.

B) Benzyloxymethyl 2,2-dimethyl-3-(4'-tert-butylidimethylsilyloxyphenylthio)propionate (XXVII).

Benzyloxymethyl 2,2-dimethyl-3-hydroxypropionate (2.40 g, 10.2 mmol), 4'-tert-butylidimethylsilyloxyphenyldisulfide (4.89 g, 10.2 mmol) and tri-n-butylphosphine (2.07 g, 10.2 mmol) were heated together under reflux in 30 mL of THF under a nitrogen atmosphere for 18 hours. The reaction mixture was diluted with ether, washed with H_2O (3 x 100 mL), dried over anhydrous MgSO_4 and evaporated. The residue was chromatographed on silica gel (pet. ether/ CH_2Cl_2) to give 1.82 g (39%) of the desired product. ^1H NMR (CDCl_3) δ 0.181 (s, 6H), 0.975 (s, 9H), 1.28 (s, 6H), 3.12 (s, 2H), 4.67 (s, 2H), 5.28 (s, 2H), 6.75 (d, 2H, $J=8.7$ Hz), 7.2-7.4 (m, 7H); ^{13}C NMR (CDCl_3) δ -4.80, 17.91, 24.45, 25.39, 44.15, 46.25,

71.70, 88.63, 120.79, 127.87, 128.03, 128.09, 128.18, 128.59, 133.27, 137.16, 155.21, 176.07.

C) Benzyloxymethyl 2,2-dimethyl-3-(4'-hydroxyphenylthio)propionate (V).

A 1.0 M solution of tetra-n-butylammonium fluoride in THF (3.6 mL, 1.1 equiv) was added to the tert-butyltrimethylsilyl ether (XXVII) (1.50 g, 3.3 mmol) in 25 mL of THF at -10 °C. After 1 hour the reaction was acidified with saturated ammonium chloride (25 mL) and extracted with ether. The ether layer was washed with H₂O, saturated NaCl, dried over anhydrous MgSO₄ and concentrated. The residue was chromatographed on silica gel to give 0.92 g (82%) of V. ¹H NMR (CDCl₃) δ 1.27 (s, 6H), 3.10 (s, 2H), 4.67 (s, 2H), 5.10 (br s, 1H), 5.28 (s, 2H), 6.74 (d, 2H, *J* = 8.4 Hz), 7.2-7.4 (m, 7H); ¹³C NMR (CDCl₃) δ 25.10, 44.82, 47.19, 72.41, 89.38, 116.72, 128.07, 128.68, 128.76, 129.24, 134.49, 137.74, 155.91, 176.91.

EXAMPLE 10

Synthesis of 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-(4'-Methoxyphenyl)isobutyrate (308)

A solution of 2-(4'-methoxyphenyl)isobutyric acid (1.5 g, 7.7 mmol) in CH₂Cl₂ was treated with a 2.0 M oxalyl chloride solution in CH₂Cl₂ (7.7 mL, 15.4 mmol) and a drop of DMF. After stirring overnight at room temperature, the volatiles were removed under vacuum and the residue dissolved in dry THF. The resulting solution of 2-(4'-methoxyphenyl)isobutyryl chloride was added to a stirred solution of V (2.68 g, 7.7 mmol) and pyridine (0.73 g, 9.3 mmol) in THF and stirred overnight. The reaction mixture was concentrated under vacuum, the residue dissolved in ether and washed with H₂O. The organic layer was washed subsequently with dilute HCl, dilute bicarbonate, H₂O and dried over anhydrous MgSO₄. The product was isolated by preparative HPLC to afford 1.1 g (27%) of the benzyloxymethyl protected ester. The benzyloxymethyl group was removed by treatment with 40 mL of 6 N HCl/40 mL of THF for 1 hour. Saturated NaCl was added, the reaction mixture extracted with ether, washed with dilute bicarbonate solution, dried over anhydrous MgSO₄ and evaporated to give 0.75 g (89%) of 4-(2'-carboxy-2'-methylpropylmercapto)phenyl 2-(4'-methoxyphenyl)isobutyrate. ¹H NMR (CDCl₃) δ 1.27 (s, 6H), 1.68 (s, 6H), 3.14 (s, 2H), 3.81 (s, 3H), 6.86-6.93 (m, 4H, ArH), 7.35-7.38 (m, 4H, ArH); ¹³C NMR (CDCl₃) δ 24.36, 26.22, 43.75, 45.08, 45.91, 55.16, 114.00, 122.04, 126.93, 131.85, 134.10, 136.18, 150.02, 158.69, 175.79, 182.77.

EXAMPLE 11

Synthesis of 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-(1',2',3',4'-Tetrahydro-6'-naphthyl)butyrate (389)

A solution of 2-(1',2',3',4'-tetrahydro-6'-naphthyl)butyryl chloride (4.0 mmol) in 16 mL of dry THF was added to a solution of IV (814 mg, 3.6 mmol) and pyridine (790 mg, 10 mmol) in 20 mL of dry THF and stirred under N₂ for 3 days. The THF was removed at the rotary evaporator and the residue dissolved in ether. The ether layer was washed successively with H₂O (100 mL), dilute HCl, dilute NaHCO₃, dried over MgSO₄ and concentrated to give 1.35 g (79%) of the desired ester. ¹H NMR (CDCl₃) δ 0.955 (t, 3H), 1.28 (s, 6H), 1.75-1.98 (m, s, 4H), 2.10-2.31 (m, 1H), 2.78 (br s, 4H), 3.14 (s, 2H), 3.59 (t, 1H), 6.92 (d, 2H), 7.01-7.19 (m, 3H, ArH), 7.37 (d, 2H), (-OH not observed); ¹³C NMR (CDCl₃) δ 11.96, 22.91, 23.95, 24.32, 26.59, 28.85, 29.21, 43.74, 45.04, 52.98, 122.16, 125.06, 128.75, 129.63, 131.74, 134.13, 135.63, 136.51, 137.66, 149.81, 173.00, 182.98.

EXAMPLE 12

Synthesis of 4-(Methylmercapto)phenyl 2-Phenylbutyrate (1)

To a flask containing 2-phenylbutyric acid (4.93 g, 30 mmol) in 40 mL of CH₂Cl₂ at 0 °C was added dicyclohexylcarbodiimide (6.19 g, 30 mmol) in 30 mL of CH₂Cl₂. Solid 4-methylmercaptophenol (4.21 g, 30 mmol) was added and the suspension stirred at room temperature overnight. The precipitated urea was filtered, the filtrate evaporated and the residue chromatographed on silica gel (CH₂Cl₂) to give 4-(methylmercapto)phenyl 2-phenylbutyrate (6.23 g, 73%) as a light yellow oil which was crystallized from EtOH to give white crystals (mp 28.0-28.5 °C). ¹H NMR (CDCl₃) δ 0.98 (t, 3H, *J* = 7.3 Hz), 1.89 (m, 1H), 2.22 (m, 1H), 3.68 (t, 1H, *J* = 7.6 Hz), 6.92 (d, 2H, *J* = 8.6 Hz), 7.22 (d, 2H, *J* = 8.6 Hz), 7.30-7.45 (m, 5H, ArH).

EXAMPLE 13

Synthesis of 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-(4'-Benzamidophenyl)butyrate (338)

A) 2-(4'-Nitrophenyl)butyric acid.

A mixture of concentrated nitric acid (32 mL) and concentrated sulfuric acid (32 mL) were cooled in an ice salt bath. Solid 2-phenylbutyric acid (16.42 g, 100 mmol) was added in small portions maintaining the solution temperature below 10 °C. The reaction was warmed to room temperature and allowed to stir for 1 hour. The product was isolated by pouring the reaction mixture onto 150 mL of crushed ice, filtering the white solid and recrystallizing from EtOH to give 14.5 g (69%) of the product as white crystals.

B) 2-(4'-Aminophenyl)butyric acid.

A solution of 2-(4'-nitrophenyl)butyric acid (6.99 g, 33.4 mmol) in 250 mL of EtOH and 0.5 g of 10% Pd-C was hydrogenated overnight at 55 psi. The solution was filtered and evaporated under vacuum to give 5.50 g (92%) of the desired product.

C) 2-(4'-Benzamidophenyl)butyric acid.

Benzoylchloride (7.84 g, 0.057 mol) was added dropwise to a solution of 2-(4'-aminophenyl)butyric acid (10.0 g, 0.057 mol) and pyridine (4.85 g, 0.061 mol) in 100 mL of THF at 0 °C. After 30 minutes the ice bath was removed and the reaction warmed to room temperature. After 1 hour the suspension was diluted with 300 mL of ether, washed with 10% HCl (3 x 50 mL), saturated NaCl (50 mL), dried over MgSO₄ and evaporated to give a brown solid. Trituration with ether afforded 7.54 g (47.7% of the product as a white solid.

D) 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-(4'-benzamidophenyl)butyrate.

Dicyclohexylcarbodiimide (1.44 g, 7.0 mmol) was added to a solution of 2-(4'-benzamidophenyl)butyric acid (1.70 g, 6.0 mmol) and V (2.08 g, 6.0 mmol) in 60 mL of CH₂Cl₂ with stirring at room temperature. After 3 days, 4-dimethylaminopyridine (0.10 g) was added and the reaction was allowed to proceed an additional 24 hours. The reaction was quenched with 2 mL of acetic acid, filtered, washed with H₂O (3 x 50 mL), saturated NaCl and dried over anhydrous MgSO₄. Removal of the solvent afforded 3.02 g (82%) of the product as a clear oil. The benzyloxymethyl group was removed by treating the oil (1.60 g, 2.6 mmol) with 50 mL of 6 N HCl and 100 mL of THF at 0 °C for 1 hour followed by an additional 50 mL of THF and 50 mL of 6 N HCl. After 1 hour the reaction was quenched with 50 mL of saturated NaCl and extracted with ether (300 mL). The ether layer was dried over MgSO₄, evaporated and the residue chromatographed to give the product as an oil which crystallized from EtOAc/hexane as a white solid (0.66 g, 52%). ¹H NMR (CDCl₃) δ 0.983 (t, 3H, J=7.5 Hz), 1.29 (s, 6H), 1.8-2.3 (m, 2H), 3.24 (s, 2H), 3.67 (t, 1H, J=7.8 Hz), 6.91 (d, 2H, J=8.7 Hz), 7.37 (d, 2H, J=8.1 Hz), 7.45-7.6 (m, 5H, ArH), 7.64 (d, 2H, J=8.1 Hz), 7.87 (d, 2H, J=7.2 Hz), 7.97 (s, 1H), (-OH not observed); ¹³C NMR (CDCl₃) δ 11.87, 24.41, 26.44, 43.75, 45.10, 52.78, 120.66, 122.12, 127.22, 128.89, 129.01, 131.89, 132.15, 134.28, 134.72, 135.04, 137.45, 149.64, 166.17, 172.90, 182.17.

EXAMPLE 14

Synthesis of 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 1-(6-tetrahydronaphthyl)cyclobutanecarboxylate (395)

A) Synthesis of 6-Acetyltetrahydronaphthalene

To a dry 2-L flask was added CS₂ (800 mL) and AlCl₃ (146.67 g, 1.1 mol) with stirring. The suspension was cooled in an ice bath and a solution of tetrahydronaphthalene (132.21 g, 1.0 mol) and acetyl chloride (146.67 g, 1.1 mol) was added dropwise over 2 hr (not allowing the temperature to rise above 25 °C). The reaction was allowed to stir at room temperature overnight and then poured into a 4 L beaker filled with ice. After quenching with 400 mL of 6 N HCl the solution was saturated with NaCl and separated. The aqueous layer was washed with ether (2 x 200 mL) and combined with the previous organics. This new organic solution was washed with water (200 mL), dried (MgSO₄) and evaporated to give a light orange oil which was distilled to give 129.37 g (74.2%) of 6-acetyltetrahydronaphthalene as a clear colorless oil (bp_{0.3} mm 108-110 °C). A second similar reaction (1.32 mol of tetrahydronaphthalene) gave 169.94 g (73.9%) of 6-acetyltetrahydronaphthalene. ¹H NMR (CDCl₃) δ 1.81 (br s, 4H), 2.57 (s, 3H), 2.81 (br s, 4H), 7.14 (d, J=8.1 Hz, 1H), 7.64-7.76 (m, 2H); ¹³C NMR (CDCl₃) δ 22.55, 22.69, 26.36, 29.12, 29.39, 125.53, 129.36, 129.46, 134.77, 137.57, 143.40, 198.68.

B) Methyl 6-Tetrahydronaphthaleneacetate

A dry 1.0 L flask equipped with a mechanical stirrer containing Pb(OAc)₄ (135.5 g, 0.302 mol) and 250 mL of benzene was purged with nitrogen and cooled in an ice bath. To this cooled slurry was added dropwise a solution of BF₃ · OEt₂ (141.5 mL, 1.15 mol), 6-acetyltetrahydronaphthalene (50.0 g, 0.287 mol)

in 50 mL of methanol over 1 hr. This mixture was allowed to stir overnight, quenched with water (500 mL), diluted with 250 mL ether and the layers separated. The organic layer was washed with water, diluted with NaHCO₃ (carefully) and dried over MgSO₄. The mixture was filtered, evaporated and distilled to give 48.3 g (82.4%) of methyl 6-tetrahydronaphthylacetate as a clear colorless oil (bp_{0.48} mm 102-104 °C). ¹H NMR (CDCl₃) δ 1.78 (br s, 4H), 2.75 (br s, 4H), 3.55 (s, 2H), 3.68 (s, 3H), 6.95-7.05 (m, 3H); ¹³C NMR (CDCl₃) δ 22.86, 22.92, 28.82, 29.09, 40.63, 51.85, 126.41, 129.49, 130.01, 131.04, 136.16, 137.51, 172.64.

C) Methyl 1-(6-Tetrahydronaphthyl)cyclobutanecarboxylate

A dry 1 L flask was charged with 165.6 mL of a 1.5 M LDA solution and 200 mL of dry THF while purging with nitrogen. This solution was cooled to -78 °C (dry ice/acetone) and a solution of methyl 6-tetrahydronaphthylacetate in 50 mL THF was added dropwise over 15 minutes. After 15 minutes the solution was transferred (via cannula needle) to a dry 1 L flask containing 1,3-dibromopropane in 50 mL THF cooled to -78 °C (dry ice/acetone). The mixture was allowed to warm over 3 hr followed by cooling to -78 °C (dry ice/acetone). To this cooled solution was added dropwise over 20 minutes 165.6 mL at 1.5 M LDA in THF. The solution was allowed to warm to room temperature overnight. After mixing with H₂O and ether (500 mL), the organics were separated, washed with H₂O (200 mL), dilute HCl and dried (MgSO₄). After filtration and evaporation the oil was distilled to give 15.5 g (26.8%) of methyl 1-(6-tetrahydronaphthyl)cyclobutanecarboxylate (bp_{0.8mm} 130-138 °C). ¹H NMR (CDCl₃) δ 1.80 (br s, 4H), 1.80-2.15 (m, 2H), 2.45-2.60 (m, 2H), 2.77 (br s, 4H), 2.75-2.90 (m, 2H), 3.66 (s, 3H), 7.00-7.15 (m, 3H); ¹³C NMR (CDCl₃) δ 16.31, 22.95, 28.83, 29.24, 32.15, 51.85, 52.18, 123.53, 126.97, 129.21, 135.68, 137.14, 140.86, 177.03.

D) 1-(6-Tetrahydronaphthyl)cyclobutanecarboxylic acid

A solution of 47.9 g of methyl 1-(6-tetrahydronaphthyl)cyclobutanecarboxylate dissolved in 100 mL of ethanol was added to a 500 mL flask containing 73.0 g of KOH in 100 mL H₂O. The reaction was heated to reflux overnight. Volatile solvents were evaporated and the residue diluted with 200 mL of H₂O. The solution was extracted with ether (150 mL), acidified to pH=1 with concentrated HCl and the free acid extracted with ether (2 x 100 mL). The organic layer was dried (MgSO₄) and concentrated. The resulting solid was taken up in hexane (200 mL) and cooled to 0 °C for 24 hr to yield 37.7 g (84.0%) of 1-(6-tetrahydronaphthyl)cyclobutanecarboxylic acid (mp 123-126 °C). ¹H NMR (CDCl₃) δ 1.80 (br s, 4H), 1.80-2.15 (m, 2H), 2.45-2.65 (m, 2H), 2.77 (br s, 4H), 2.70-3.00 (m, 2H), 7.00-7.15 (m, 3H), 11.20-12.25 (br s, 1H); ¹³C NMR (CDCl₃) δ 16.34, 22.96, 28.86, 29.25, 32.06, 51.74, 123.69, 127.20, 129.34, 136.07, 137.28, 140.43, 183.13.

E) 1-(6-Tetrahydronaphthyl)cyclobutanecarboxyl chloride

In a 250 mL flask was added 1-(6-tetrahydronaphthyl)cyclobutanecarboxylic acid (37.7 g, 0.164 mol), 50 mL of CH₂Cl₂ and 106 mL of 2.0 M oxalyl chloride in CH₂Cl₂. The reaction was stirred overnight. The solvents were removed under vacuum and the waxy solid distilled to give 38.0 g (87.6%) of 1-(6-tetrahydronaphthyl)cyclobutanecarboxyl chloride as a light yellow waxy solid (bp_{0.64} 130-134 °C).

F) *t*-Butyl 2,2-Dimethyl-3-(4'-hydroxyphenylthio)propionate, Sodium Salt

To a 500 mL flask was added *t*-butyl 2,2-dimethyl-3-(4'-hydroxyphenylthio)propionate (39.5 g, 0.140 mol) dissolved in 200 mL of dry MeOH following sodium methoxide (7.56 g, 0.140 mol) dissolved in 100 mL of dry MeOH. After stirring for 1 hr, the resulting solution was evaporated and the salt dried at 60 °C/1 mm Hg overnight. The resulting sodium phenoxide was used with further purification.

G) 4-(2'-Carboxy-*t*-butoxy-2'-methylpropyl-mercapto)phenyl 1-(6-Tetrahydronaphthyl)-cyclobutanecarboxylate

t-Butyl-2,2-dimethyl-3-(4'-hydroxyphenylthio)propionate, sodium salt (42.60 g, 0.140 mol) was dissolved into 300 mL of dry THF and added to a dry 1 L flask under N₂. To the stirred solution was added dropwise 1-(6-tetrahydronaphthyl)cyclobutanecarboxylchloride (38.0 g, 0.143 mol) dissolved in THF (50 mL) over 30 min. The reaction was stirred overnight and the THF removed under vacuum. The residue was taken up in a mixture of ether (200 mL) and water (200 mL) and the organics separated. After washing the organic layer with dilute NaHCO₃ (100 mL) and water (100 mL), the solution was dried (MgSO₄). The resulting solution was filtered and evaporated to give an oil that was purified on silica gel (4:1 hexane/CH₂Cl₂) to yield the desired product as an oil (57.8 g, 83%). ¹H NMR (CDCl₃) δ 1.21 (s, 6H), 1.42 (s, 9H), 1.80 (br s, 4H), 1.80-2.15 (m, 2H), 2.45-2.65 (m, 2H), 2.76 (br s, 4H), 2.90-3.00 (m, 2H), 3.09 (s, 2H), 6.90 (d, J=8.7 Hz, 2H), 7.00-7.15 (m, 3H), 7.34 (d, J=8.7 Hz, 2H); ¹³C NMR (CDCl₃) δ 16.35, 22.96, 24.60, 27.70, 28.85, 29.25, 32.08, 44.33, 45.43, 52.13, 80.58, 121.99, 123.63, 127.03, 129.40, 131.22, 134.80, 136.01, 137.36, 139.62, 149.72, 174.94, 175.53.

H) 4-(2'-Carboxy-2'-methylpropyl-mercapto)phenyl 1-(6-Tetrahydronaphthyl)cyclobutanecarboxylate (395)

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To a 250 mL flask was added 4-(2'-carboxy-*t*-butoxy-2'-methylpropylmercapto)phenyl 1-(6-tetrahydronaphthyl)cyclobutane carboxylate (57.0 g, 0.117 mol), CH₂Cl₂ (150 mL) and trifluoroacetic acid (35 mL). The stirred reaction was monitored by TLC (silica gel, CH₂Cl₂) until complete and diluted with CH₂Cl₂ (300 mL) and H₂O (500 mL). After separation, the organics were washed with H₂O (100 mL), dilute NaHCO₃ (100 mL) and dried (MgSO₄). The solution was filtered, concentrated and purified by silica gel chromatography. The nonpolar impurities were removed by elution with 1:1 hexane/CH₂Cl₂ and the product (395) eluted subsequently with 9:1 CH₂Cl₂/EtOAc to give 41 g (79.9%) as a thick viscous oil. ¹H NMR (CDCl₃) δ 1.28 (s, 6H), 1.80 (br s, 4H), 1.85-2.20 (m, 2H), 2.50-2.70 (m, 2H), 2.77 (br s, 4H), 2.90-3.00 (m, 2H), 3.13 (s, 2H), 6.89 (d, J = 8.1 Hz, 2H), 7.00-7.20 (m, 3H), 7.36 (d, J = 8.1 Hz, 2H), 9.60-9.80 (br s, 1H); ¹³C NMR (CDCl₃) δ 16.33, 22.96, 34.36, 28.85, 29.28, 32.07, 43.79, 45.12, 52.11, 122.05, 123.63, 127.03, 129.41, 131.89, 133.95, 136.08, 137.36, 139.96, 150.20, 175.11, 182.85.

EXAMPLE 15

15 Synthesis of 4-(2'-Carboxy-2'-methylpropylsulfinylphenyl) 1-(6-Tetrahydronaphthyl)cyclobutanecarboxylate (396)

To a 250 mL flask was added the sulfide (395) (9.5 g, 0.0217 mol), HOAc (50 mL) and 4 mL of 30% H₂O₂. The reaction was monitored by TLC (silica gel, 95:4.5:0.5 CH₂Cl₂/CH₃OH/HOAc) until completion (approximately 30 min). The mixture was diluted with H₂O (200 mL), ether (200 mL) and separated. The organic layer was washed with water (2 x 100 mL), dried (MgSO₄) and filtered. After evaporation, cyclohexane was added and the mixture evaporated to give 8.91 g (90.3%) of the sulfoxide (396) as a white solid (mp 127-129 °C). ¹H NMR (CDCl₃) δ 1.42 (s, 3H), 1.52 (s, 3H), 1.80 (br s, 4H), 1.85-2.20 (m, 2H), 2.55-2.70 (m, 2H), 2.78 (br s, 4H), 2.85-3.05 (m, 2H), 3.05 (br s, 2H), 7.00-7.25 (m, 3H), 7.16 (d, J = 8.1 Hz, 2H), 7.68 (d, J = 8.1 Hz, 2H), 10.40-10.70 (br s, 1H); ¹³C NMR (CDCl₃) δ 16.29, 22.86, 24.55, 25.70, 28.79, 29.22, 32.01, 41.72, 52.11, 68.82, 122.66, 123.57, 125.52, 126.98, 129.46, 136.13, 137.42, 139.66, 141.06, 153.57, 174.61, 180.17.

EXAMPLE 16

30 Synthesis of 4-(2'-Carboxy-2'-methylpropylsulfonylphenyl) 1-(6-Tetrahydronaphthyl)cyclobutanecarboxylate (397)

To a 250 mL flask was added the sulfide (395) (10.0 g, 0.0228 mol) HOAc (50 mL) and 23 mL of 30% H₂O₂. The reaction was allowed to stir for 2 days, diluted with water (200 mL), extracted with ether (200 mL) and separated. The organic layer was washed with water (2 x 100 mL), dried (MgSO₄) and filtered. After evaporation, cyclohexane was added and the mixture evaporated to give 9.6 g (89.5%) of the product sulfone (397) as a glassy solid (mp 58-60 °C). ¹H NMR (CDCl₃) δ 1.46 (s, 6H), 1.82 (br s, 4H), 1.85-2.20 (m, 2H), 2.55-2.70 (m, 2H), 2.79 (br s, 4H), 2.85-3.10 (m, 2H), 3.48 (s, 2H), 7.00-7.20 (m, 3H), 7.19 (d, J = 8.4 Hz, 2H), 7.92 (d, J = 8.4 Hz, 2H); ¹³C NMR (CDCl₃) δ 16.29, 22.84, 24.91, 28.79, 29.22, 31.96, 41.18, 52.11, 64.32, 122.54, 123.55, 126.97, 129.57, 136.26, 137.47, 138.14, 139.41, 155.50, 174.28, 181.37.

EXAMPLE 17

45 Synthesis of 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-(3',4'-Diethylphenyl)isobutyric Acid (341) and its sodium salt

A) 2-(3',4'-Diethylphenyl)isobutyryl chloride

Oxalyl chloride (413 mL of 12.0 M solution in CH₂Cl₂) was added to a mixture of 2-(3',4'-diethylphenyl)isobutyric acid and 100 mL CH₂Cl₂ via an addition funnel. After stirring overnight the volatiles were removed under vacuum and the residue was distilled to afford 143 g (87%) of the desired acid chloride (bp_{2.7mm} 124 °C) as a colorless oil.

B) 4-(2'-Carboxy-*t*-butoxy-2'-methylpropylmercapto)phenyl 2-(3',4'-Diethylphenyl)isobutyrate

To a solution of *tert*-butyl 2,2-dimethyl-3-(4'-hydroxyphenylthio)propionate, sodium salt (163.8 g, 0.538 mol) in 800 mL of anhydrous THF was added 2-(3',4'-diethylphenyl)isobutyryl chloride (134.8 g, 0.564 mol) via a transfer needle. A white precipitate of NaCl formed immediately and the reaction was allowed to proceed overnight. The volatiles were removed under vacuum, the residue dissolved in 1 L H₂O and the solution extracted with Et₂O. The organic layer was washed with H₂O followed by dilute

NaHCO₃ and then dried over MgSO₄. The solution was evaporated and the residue chromatographed on silica gel (hexane to elute an impurity followed by CH₂Cl₂) to give 213.7 g (85%) of the desired product as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.20-1.35 (m, 12H), 1.42 (s, 9H), 1.69 (s, 6H), 2.55-2.75 (m, 4H), 3.10 (s, 2H), 6.89 (d, J=8.7 Hz, 2H), 7.15-7.25 (m, 3H), 7.35 (d, J=8.7 Hz, 2H); ¹³C NMR (CDCl₃) δ 14.84, 15.21, 24.61, 24.81, 25.57, 26.27, 27.73, 44.33, 45.41, 46.41, 80.61, 122.02, 123.11, 125.76, 128.56, 131.19, 134.88, 140.52, 141.68, 142.12, 149.80, 175.73, 175.86.

C) 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-(3',4'-Diethylphenyl)isobutyric acid (341)

Trifluoroacetic acid (100 mL) was added to a stirred solution of 4-(2'-Carboxy-*t*-butoxy-2'-methylpropyl mercapto)-phenyl 2-(3',4'-diethylphenyl)isobutyrate (213.7 g, 0.441 mol) in a 2 L flask. Additional 50 mL aliquots of TFA were added each 24 hr period for a total of 4 days to ensure complete reaction. The reaction was quenched with 500 mL H₂O and extracted with Et₂O (500 mL). The organic layer was washed with H₂O, dried (MgSO₄) and concentrated. The residue was chromatographed on silica gel (1:1 hexane/CH₂Cl₂ to elute nonpolar impurities followed by Et₂O to give 152 g (80%) of the product (341) as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.23 (t, J=7.5 Hz, 6H), 1.27 (s, 6H), 1.68 (s, 6H), 2.60-2.80 (m, 4H), 3.14 (s, 2H), 6.89 (d, J=8.7 Hz, 2H), 7.18-7.30 (m, 3H), 7.37 (d, J=8.7 Hz, 2H), 9.4-10.7 (br s, 1H); ¹³C NMR (CDCl₃) δ 14.83, 15.25, 24.36, 24.78, 25.57, 26.24, 43.79, 45.06, 46.39, 122.11, 123.14, 125.75, 128.60, 131.82, 134.06, 140.56, 141.66, 142.14, 150.09, 175.90, 183.00.

D) 4-(2'-Carboxy-2'-methylpropylmercapto)phenyl 2-(3',4'-Diethylphenyl)-isobutyric acid, sodium salt

The free acid (341) (85.7 g, 0.200 mol) was dissolved in EtOH and a 5% molar excess of sodium as Na₂CO₃ dissolved in the minimal amount of H₂O was added. After stirring for 30 minutes the volatile solvents were removed under vacuum and the residue dissolved in 500 mL H₂O. The solution was shell frozen and lyophilized to afford the crude sodium salt in quantitative yield. The product was purified by dissolving the crude salt in the minimum amount of hot EtOAc, filtered and cooled to give the pure sodium salt (mp 149-151 °C). ¹H NMR (CDCl₃) δ 1.10 (s, 6H), 1.19 (t, J=7.6 Hz, 3H), 1.98 (t, J=7.6 Hz, 3H), 1.64 (s, 6H), 2.55-2.70 (m, 4H), 3.00 (s, 2H), 6.76 (d, J=8.7 Hz, 2H), 7.10-7.35 (m, 5H); ¹³C NMR (CDCl₃) δ 15.07, 15.46, 24.97, 25.74, 26.01, 26.45, 44.01, 46.47, 121.56, 122.98, 125.50, 128.35, 130.54, 135.46, 140.21, 141.39, 141.81, 148.92, 175.84, 184.47.

As noted earlier, the present compounds demonstrate HLE inhibiting activity which indicates that these compounds would be useful in the treatment of such diseases as emphysema, arthritis, atherosclerosis, acute respiratory disease syndrome (ARDS), inflammatory bowel syndrome, myocardial infarction, periodontal disease, or the like. For such uses, the compounds would be administered by the usual routes, e.g., orally, intravenously, subcutaneously, transcutaneously, intraperitoneally or intramuscularly. For emphysema, the compounds would be administered in therapeutically effective amounts, usually orally or rectally, or as a mist for bronchial inhalation. For periodontal disease, the compound may be administered topically in a suitable carrier. For myocardial infarction and ARDS the compounds may be administered by continuous intravenous infusion for the required amount of time.

The amount of compound used to inhibit HLE will vary with the nature and extent of the condition involved. It is contemplated, for example, that mists containing from 0.05 to 20% of the active compound with dosages in the order of 2-100 mg per dosage unit several times a day would provide a therapeutically effective amount for the treatment of emphysema. Typically, for myocardial infarction and ARDS, the dosage can be determined in mg/kg/min for intravenous infusion by standard procedures, known in the art. Other units of dosages may vary, for example, from about 5 µg to about 500 mg. Variations and adjustments in the size and frequency of administration can be determined to provide the desired HLE inhibition.

Pharmaceutical compositions containing the active compounds of the invention may comprise tablets, capsules, solutions or suspensions with conventional non-toxic pharmaceutically acceptable carriers. These compositions may include the usual types of additives, e.g., disintegrating or suspending agents or the like. Compounds selected for intravenous use should be soluble in aqueous solutions, while those used in, for example, oral formulations need not be water-soluble.

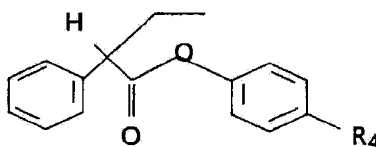
Topical formulations are also contemplated for use in the treatment of, for example, dermatitis, acne, and periodontal disease.

The compounds of the invention are extremely potent and highly selective inhibitors of neutrophil elastase. The compounds also appear to show adequate serum stability. The water solubility of the compounds varies and it will be appreciated that the ultimate mode of administration for each compound will depend, at least to some extent, on the solubility of the compound involved.

In this regard, it appears that water solubility of the present compounds may be improved, without undesirably affecting activity, selectivity or serum stability, by appropriate selection of the R₄ substituent(s) on the phenyl ring of the Formula (VI) compounds. These compounds may be viewed as made up of two

components, i.e., an acylating group and a leaving group introduced by the acid and phenol reactants, respectively. The introduction of particular solubilizing substituents R_4 on the leaving group to improve solubility in aqueous solutions or buffers without undesirably affecting the activity of the compound is illustrated by the following data which compares a representative series of compounds with and without the modified leaving groups (TABLE III).

TABLE III



R_4	$I_{50} \mu\text{m}$	PBS Solubility (mg/mL)
$-\text{SCH}_3$	9.000	0.010
$-\text{S(O)CH}_3$	0.600	0.600
$-\text{S(O)}_2\text{CH}_3$	0.100	0.010
$-\text{SCH}_2\text{C(CH}_3)_2\text{CO}_2\text{H}$	0.892	≥ 2.00
$-\text{S(O)CH}_2\text{C(CH}_3)_2\text{CO}_2\text{H}$	0.357	≥ 2.00
$-\text{S(O)}_2\text{CH}_2\text{C(CH}_3)_2\text{CO}_2\text{H}$	0.141	≥ 2.00

Without intending to be limited to any theory of operation or function, it appears that the compounds of the invention bind to the active site of neutrophil elastase. More particularly, it appears that the acyl group binds to the S substrate position, i.e., the valine or prolinevaline region of the binding pocket and the leaving group extends into the S' positions.

Representative compounds according to the invention have been compared with a compound (Compound A) typifying the compounds described in U.S. Patent 4,801,610. The comparisons were directed towards potency (represented by the I_{50} 's for human neutrophil elastase (HNE), porcine pancreatic elastase (PPE) and alpha-chymotrypsin ($\alpha\text{-CH}$)), specificity (represented by the ratios of the I_{50} 's (PPE/HNE and $\alpha\text{-CH/HNE}$)) and the ability to inhibit the digestion of extracellular matrix by activated intact human neutrophils (expressed as a fraction of control) of the compounds listed. The following results were obtained (TABLE IV):

TABLE IV

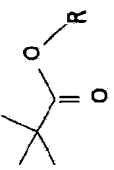
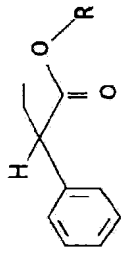
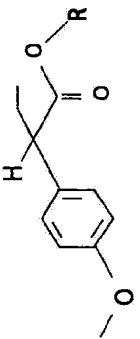
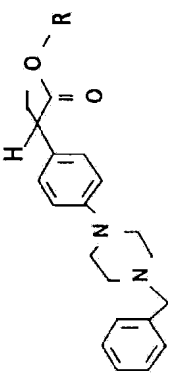
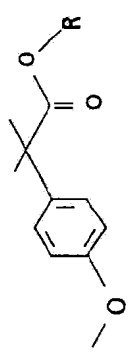
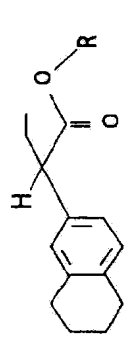
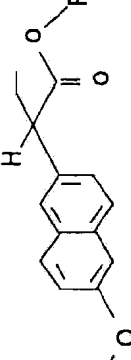
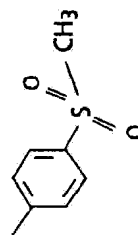
Compound	Structure	HNE I ₅₀	ECM (Fraction of Control 10 μ M Inhibitor)	PPE (I ₅₀) HNE (I ₅₀)	α -Chymotrypsin (I ₅₀) HNE (I ₅₀)
Compound A		0.129	0.86	18.84	146.10
3		0.025	0.57	129.6	176.0
37		0.031	0.62	38.6	106.2
188		0.028	0.40	21.9	732.8

TABLE IV (continued)

Compound	Structure	HNE I ₅₀	ECM (Fraction of Control 10 μ M Inhibitor)	PPE (I ₅₀) HNE (I ₅₀)	α -Chymotrypsin (I ₅₀) HNE (I ₅₀)
289		0.090	0.43	1294.0	1624.6
346		0.039	0.28	8.71	45.9
384		0.055	0.62	29.1	131.8



In all comparisons, R =

The above data indicate that the introduction of an aromatic ring substituent on the alpha carbon according to the invention will improve potency relative to a compound bearing a simple pivaloyl group (Compounds 3, 37, 188, 289, 346 and 384 versus Compound A). In addition, an aromatic substituent in place of a methyl group on the alpha carbon also significantly improves relative specificity, particularly with regard to porcine pancreatic elastase (PPE) (Compound 289 versus Compound A). Similarly, in the

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extracellular matrix (ECM) assay, which compares the ability of a compound to inhibit an intact neutrophil's digestion of extracellular matrix proteins, all of the herein disclosed compounds were more effective than the reference Compound A.

The following tests have been used to determine the activity of the compounds of the present invention:

Potency (I_{50} Determination)

Reagents:

- A) 0.075 M sodium phosphate, 20% dimethyl sulfoxide (DMSO), pH 7.7 - substrate and inhibitor buffer
- B) 0.075 M sodium phosphate no DMSO, pH 7.7 - inhibitor buffer
- C) 10 mM human neutrophil elastase (HNE) substrate = N-methoxysuccinyl-ala-ala-pro-val-pNA in DMSO
- D) 0.01 M sodium acetate, 20% DMSO, pH 5.5 - enzyme buffer (dilution)
- E) 0.01 M sodium acetate, pH 5.5 - enzyme buffer (storage)
- F) HNE (1 mg) dissolved in 1 mL of reagent E for storage at -20°C

Make a 10 mM stock of the inhibitor in DMSO. Dilute an aliquot (10 μL) up to 1.0 mL in reagent A (100 μM). Serially dilute 100 μL of the 100 μM stock to 10.0, 1.0, 0.1, 0.01 μM in reagent A. Apply 100 μL of the diluted material to the wells of a 96-well plate. Dilute an aliquot of reagent F 1:150 in reagent D, apply 50 μL aliquots to the indicated wells and incubate for 7 minutes at room temperature.

The HNE substrate solution is made by taking 100 μL of reagent C into 500 μL of reagent A and 400 μL of reagent B. After the 7 minutes of incubation, the substrate (50 μL) is applied to each well. The HNE catalyzed reaction is then monitored spectrophotometrically at 405 nm using an ELISA plate reader machine (UVMAX, Molecular Devices) which processes the raw data with an on-board kinetics program.

The enzyme activity is plotted against different inhibitor concentrations and the I_{50} value is determined by using a curve fitting software program. Once the "screening" I_{50} has been approximated, a more precise I_{50} value can be obtained by examination of inhibitor concentrations around this value.

Specificity Determination

Reagents:

- 1) Porcine Pancreatic Elastase (PPE) 1 mg/mL in 0.01 M sodium acetate, pH 5.5. An aliquot of this stock solution is diluted 1:20 in 0.01 M sodium acetate, 20% DMSO, 10 mM CaCl_2 , pH 5.5.
- 2) α -Chymotrypsin (α -CH) 1 mg/mL in 0.01 M sodium acetate, pH 5.5. An aliquot of this stock solution is diluted 1:85 in 0.01 M sodium acetate, 20% DMSO, 10 mM CaCl_2 , pH 5.5, 0.005% triton X-100 detergent.
- 3) PPE substrate: N-succinyl-ala-ala-ala-pNA 10 mM stock in DMSO.
- 4) α -CH substrate: N-succinyl-ala-ala-pro-leu-pNA 20 mM stock in DMSO.
- 5) Inhibitor, substrate buffer: 0.1 M tris-HCl, 0.01 M CaCl_2 , 0.005% triton X-100, 20% DMSO, pH 7.7.

Production of Extracellular Matrix (ECM)

1. Rat smooth muscle cells (R22), grown in a stock culture are detached from the flask surface with trypsin/EDTA solution, washed with fetal calf serum-containing MEM and seeded at a concentration of 50,000 cells per well (1 mL/well) using a 24-well tissue culture plate.

2. Culture medium: Eagle's MEM with Earle's salts

1% penicillin/streptomycin

1% glutamine

10% heat inactivated fetal calf serum

2% tryptose phosphate broth

3. The cells are then grown to confluence (3-4 days), the medium removed and new medium containing ^3H -proline (500 $\mu\text{Ci/L}$) added.

4. At the same time the radioactive medium is added, 1 drop/well/day of an ascorbic acid solution (1.28 mg/mL of Hank's balanced salt solution) is added.

5. Fresh culture medium containing ^3H -proline is added after 5 days and the culture continued for a total of 8-10 days.

6. The medium is then removed and the wells washed twice with phosphate buffered saline (PBS). The

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cells are lysed with 1 mL of 25 mM NH_4OH for approximately 3-5 minutes, the solution is removed and the wells allowed to air dry (uncovered under UV light) overnight.

7. The wells are rinsed 3 times with PBS and frozen with 1 mL of PBS per well at -20°C .

8. When plates are required for the assay, they are thawed for 2 h at 37°C and rinsed once with Hank's balanced salt solution.

Human Neutrophil Isolation and ECM Digestion Assay

1. Blood is drawn into heparinized syringes (1 mL/25 mL of blood).

2. Heparinized blood (25 mL) is then added to 15 mL of Hetastarch, gently mixed and the red cells allowed to settle for 25-30 minutes at room temperature.

3. The red cell free supernatant is then layered on top of a discontinuous Percoll gradient (3 mL 74% Percoll; 3 mL 55%).

4. The tubes are then centrifuged at $1500 \times g$ for 20 minutes in a non-refrigerated centrifuge.

5. PMNs are then collected from the 74/55% interface, diluted and washed 2 times with saline.

6. If red cells are present, they are then lysed with deionized water for 15 seconds. Salt solution is added to return the salt concentration to 0.9% saline and the PMNs collected by centrifugation.

7. PMNs are then resuspended in Dulbecco's MEM containing 1% glutamine and 1% penicillin/streptomycin and counted using crystal violet dye.

8. The PMN concentration is then adjusted to 10^6 cells/mL and aliquoted into the wells (1 mL/well) of the previously described ^3H -proline ECM culture plate.

9. The cells are allowed to settle for 15 minutes and the inhibitor added, followed immediately by phorbol myristate acetate (PMA) (final concentration = 10 nM).

10. The plates are then incubated at 37°C and 100 μL aliquots of supernatant removed at various time points. The solubilized radioactivity is measured by liquid scintillation counting.

11. Radioactivity (counts/minute) from the background (no PMN) wells are then subtracted from the measured counts.

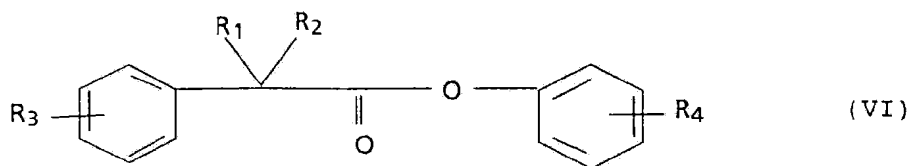
12. Inhibition is assessed by determining the ratio of counts found in the experimental wells (inhibitor added) to the counts obtained from the wells in which no inhibitor was added:

$$\text{fraction ECM digestion} = \frac{(\text{counts from PMA-stimulated PMN} + \text{Inhibitor}) - \text{blank}}{(\text{counts from PMA-stimulated PMN alone}) - \text{blank}}$$

It will be appreciated that various modifications may be made in the invention described herein without departing from the spirit and scope of the invention as defined in the following claims wherein:

Claims

1. A compound of the formula:



wherein:

R_1 and R_2 , which may be the same or different, are selected from the group consisting of hydrogen, alkyl of 1-6 carbons, cycloalkyl of 3-6 carbons or together represent a methylene group $-(\text{CH}_2)_n-$ where n is a whole number of from 1 to 6;

R₃ represents one or more substituents up to five selected from the group consisting of:

hydrogen, halogen, haloalkyl of 1-12 carbons, alkyl of 1-12 carbons, alkoxy of 1-12 carbons, alkenyl of 2-12 carbons, cycloalkyl of 3-12 carbons, mono- or dicyclic aryl,

-ZR₅ where Z is O, S, S(O) or SO₂ and R₅ is hydrogen, alkyl of 1-18 carbons, cycloalkyl of 3-12 carbons or phenyl;

-NR₆R₇ where R₆ and R₇ may be the same or different and may be hydrogen, alkyl of 1-12 carbons, cycloalkyl of 3-6 carbons, phenyl, alkoxy of 1-12 carbons, acyl of the formula -C(O)R₈ where R₈ is alkyl of 1-12 carbons, cycloalkyl of 3-12 carbons, phenyl, CH₃OC(O)CH₂CH₂-, HOOCCH₂CH₂-, NaO₃SCH₂CH₂NHC(O)CH₂CH₂-, or R₆ and R₇ together may represent -C(O)CH₂CH₂C(O)-, -C(O)-C₆H₄C(O)- or -(CH₂)_x- where x is 2, 3, 4, 5 or 6;

morpholino, imidazole or piperazino joined to the phenyl ring through a nitrogen atom; or

R₃ represents the atoms necessary to complete between adjacent ring carbons a further carbocyclic ring of from 1 to 6 carbons or a 5-6 membered heterocyclic ring including one or more O, S or N ring atoms; and

R₄ is from one to five substituents selected from hydrogen, halogen, nitro, -C(O)CH₃, S(O)_pR₉ where p is 0, 1 or 2 and R₉ is hydroxy, -ONa, or optionally substituted alkyl of 1-12 carbons or optionally substituted cycloalkyl, or

the nontoxic, pharmaceutically acceptable salts of the compound of Formula VI.

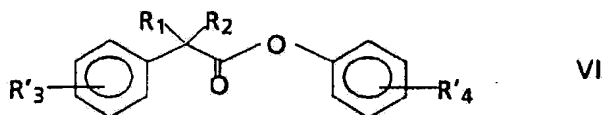
2. A compound according to claim 1 wherein one of R₁ and R₂ is hydrogen and the other is alkyl of 1-6 carbon atoms; R₃ is hydrogen, lower alkyl or cycloalkyl, lower alkoxy, phenyl, the atoms necessary to complete a ring with adjacent carbon atoms of the phenyl ring; -NR₆R₇ where R₆ is hydrogen and R₇ is -C(O)R₈ where R₈ is phenyl or R₆ and R₇ together represent -(CH₂)_x- where x is 2-6.
3. A compound according to claim 2 wherein R₄ is -S(O)_pR₉ where p is 0, 1 or 2 and R₉ is optionally substituted alkyl of 1-12 carbons.
4. A compound according to claim 1 wherein R₃ is -ZR₅ where R₅ is a lower alkyl carboxylic acid group.
5. A compound according to claim 4 wherein R₄ is -SCH₂C(CH₃)₂COOH, -S(O)CH₂C(CH₃)₂CO₂H or -SO₂CH₂C(CH₃)₂CO₂H.
6. A compound according to claim 1 where R₄ is -SCH₃ in the ortho or para position.
7. A compound according to claim 5 wherein R₄ is in the para position.
8. A compound according to claim 1 wherein R₁ and R₂ are different so as to be chiral.
9. A compound according to claim 1 wherein R₁ and R₂ are both methyl or ethyl or together form a cycloalkyl ring.
10. A compound according to claim 1 wherein R₁ is CH₃, R₂ is CH₃, R₃ is C₂H₅ at position 3 and C₂H₅ at position 4, and R₄ is -SCH₂C(CH₃)₂CO₂H connected at phenyl ring position 4.
11. A compound according to claim 1 wherein R₁ is CH₃, R₂ is CH₃, R₃ is C₂H₅ at phenyl ring position 3 and C₂H₅ at phenyl ring position 4, and R₄ is S(O)CH₂C(CH₃)₂CO₂H connected at phenyl ring position 4.
12. A compound according to claim 1 wherein R₁ is CH₃, R₂ is CH₃, R₃ is C₂H₅ at phenyl ring position 3 and C₂H₅ at phenyl ring position 4, and R₄ is S(O₂)CH₂C(CH₃)₂CO₂H connected at phenyl ring position 4.

13. A compound according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-SCH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.

14. A compound according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-S(O)CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.

15. A compound according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-S(O)_2CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.

16. A process for preparing a compound of the formula:



wherein:

R_1 and R_2 , which may be the same or different, are selected from the group consisting of hydrogen, alkyl of 1-6 carbons, cycloalkyl of 3-6 carbons or together represent a methylene group $-(CH_2)_n-$ where n is a whole number of from 1 to 6;

R'_3 represents R_3 or R_3Pg , wherein Pg is an appropriate protecting group, wherein

R_3 represents one or more substituents up to five selected from the group consisting of:

hydrogen, halogen, haloalkyl of 1-12 carbons, alkyl of 1-12 carbons, alkoxy of 1-12 carbons, alkenyl of 2-12 carbons, cycloalkyl of 3-12 carbons, mono- or dicyclic aryl,

$-ZR_5$ where Z is O, S, $S(O)$ or SO_2 and R_5 is hydrogen, alkyl of 1-18 carbons, cycloalkyl of 3-12 carbons or phenyl;

$-NR_6R_7$ where R_6 and R_7 may be the same or different and may be hydrogen, alkyl of 1-12 carbons, cycloalkyl of 3-6 carbons, phenyl, alkoxy of 1-12 carbons, acyl of the formula $-C(O)R_8$ is alkyl of 1-12 carbons, cycloalkyl of 3-12 carbons, phenyl, $CH_3OC(O)CH_2CH_2-$, $HOOCCH_2CH_2-$, $NaO_3SCH_2CH_2NHC(O)CH_2CH_2-$ or R_6 and R_7 together may represent $-C(O)CH_2CH_2C(O)-$, $-C(O)-C_6H_4-C(O)-$ or $-(CH_2)_x-$ where x is 2,3,4,5 or 6;

morpholino, imidazole or piperazino joined to the phenyl ring through a nitrogen atom; or

R_3 represents the atoms necessary to complete between adjacent ring carbons a further carbocyclic ring of from 1 to 6 carbons or a 5-6 membered heterocyclic ring including one or more O, S or N ring atoms;

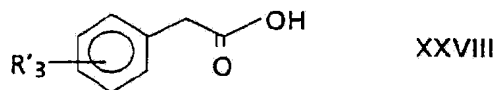
R'_4 is R_4 or R_4Pg , wherein

R_4 is from one to five substituents selected from hydrogen halogen, nitro, $-C(O)CH_3$, $S(O)_pR_9$ where p is 0, 1 or 2 and R is hydroxy, $-ONa$ or optionally substituted alkyl of 1-12 carbons or optionally substituted cycloalkyl; or

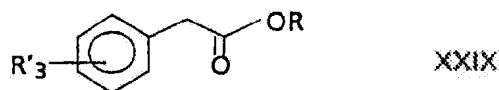
the nontoxic pharmaceutically acceptable salts of the compound of formula VI,

which comprises:

(a) reacting a phenylacetic acid having the formula:

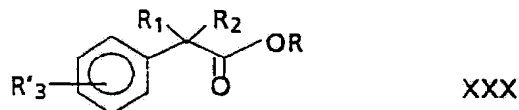


with an alcohol ROH in the presence of an acid to obtain the compound having the formula:



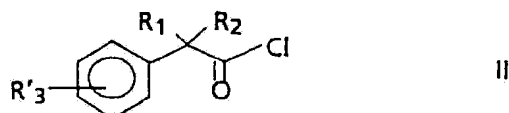
(b) when R₁ or R₂ is not hydrogen, treating the compound of formula XXIX with R₁X and/or R₂X, wherein X is a halide to obtain the compound having the formula:

(c) reacting the compound of formula XXX with an alcohol to

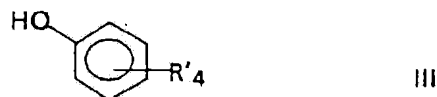


produce a phenylalkanoic acid derivative, and then chlorinating the phenylalkanoic acid derivative to produce an acid chloride derivative having the formula:

(d) reacting the compound of formula II, in the presence of



a suitable organic base, with a compound having the formula:



(e) optionally removing Pg groups;

(f) optionally oxidizing the compound to the sulfoxide or the sulfone derivative when R'₄ contains a sulfur atom; and

(g) optionally forming an acceptable non-toxic salt.

17. A pharmaceutical composition comprising an effective amount of a compound according to any one of claims 1 to 15 and a physiologically acceptable carrier.

18. A compound according to any one of claims 1 through 15 for use as a medicament.

19. The use of a compound according to any one of claims 1 through 15 for the manufacture of a

medicament for inhibiting elastase activity in a subject.

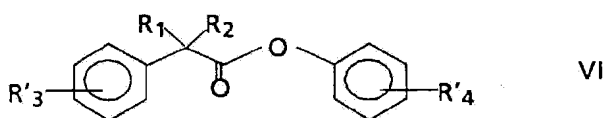
20. The use of a compound according to any one of claims 1 through 15 for the manufacture of a medicament for treating acute respiratory syndrome.

21. The use of a compound according to any one of claims 1 through 15 for treating myocardial infarction.

22. The use of a compound according to any one of claims 1 through 15 for treating periodontal disease.

Claims for the following Contracting State: ES

1. A process for preparing a compound of the formula:



wherein:

R₁ and R₂, which may be the same or different, are selected from the group consisting of hydrogen, alkyl of 1-6 carbons, cycloalkyl of 3-6 carbons or together represent a methylene group -(CH₂)_n- where n is a whole number of from 1 to 6;

R'₃ represents R₃ or R₃Pg, wherein Pg is an appropriate protecting group, wherein

R₃ represents one or more substituents up to five selected from the group consisting of:

hydrogen, halogen, haloalkyl of 1-12 carbons, alkyl of 1-12 carbons, alkoxy of 1-12 carbons, alkenyl of 2-12 carbons, cycloalkyl of 3-12 carbons, mono- or dicyclic aryl,

-ZR₅ where Z is O, S, S(O) or SO₂ and R₅ is hydrogen, alkyl of 1-18 carbons, cycloalkyl of 3-12 carbons or phenyl;

-NR₆R₇ where R₆ and R₇ may be the same or different and may be hydrogen, alkyl of 1-12 carbons, cycloalkyl of 3-6 carbons, phenyl, alkoxy of 1-12 carbons, acyl of the formula -C(O)R₈ is alkyl of 1-12 carbons, cycloalkyl of 3-12 carbons, phenyl, CH₃OC(O)CH₂CH₂-, HOOCCH₂CH₂-, NaO₃SCH₂CH₂NHC(O)CH₂CH₂- or R₆ and R₇ together may represent -C(O)CH₂CH₂C(O)-, -C(O)-C₆H₄-C(O)- or -(CH₂)_x- where x is 2,3,4,5 or 6;

morpholino, imidazole or piperazino joined to the phenyl ring through a nitrogen atom; or

R₃ represents the atoms necessary to complete between adjacent ring carbons a further carbocyclic ring of from 1 to 6 carbons or a 5-6 membered heterocyclic ring including one or more O, S or N ring atoms;

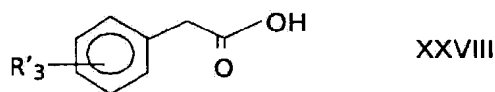
R'₄ is R₄ or R₄Pg, wherein

R₄ is from one to five substituents selected from hydrogen halogen, nitro, -C(O)CH₃, S(O)_pR₉ where p is 0, 1 or 2 and R is hydroxy, -ONa or optionally substituted alkyl of 1-12 carbons or optionally substituted cycloalkyl; or

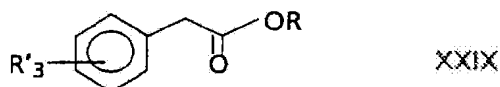
the nontoxic pharmaceutically acceptable salts of the compound of formula VI,

which comprises:

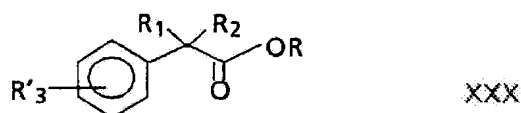
(a) reacting a phenylacetic acid having the formula:



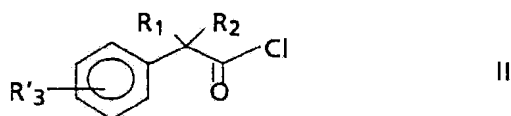
with an alcohol ROH in the presence of an acid to obtain the compound having the formula:



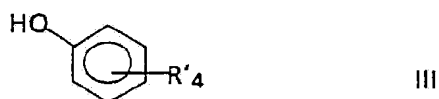
- (b) when R_1 or R_2 is not hydrogen, treating the compound of formula XXIX with R_1X and/or R_2X , wherein X is a halide to obtain the compound having the formula:
 (c) reacting the compound of formula XXX with an alcohol to



- produce a phenylalkanoic acid derivative, and then chlorinating the phenylalkanoic acid derivative to produce an acid chloride derivative having the formula:
 (d) reacting the compound of formula II, in the presence of



a suitable organic base, with a compound having the formula:



- (e) optionally removing Pg groups;
 (f) optionally oxidizing the compound to the sulfoxide or the sulfone derivative when R'_4 contains a sulfur atom; and
 (g) optionally forming an acceptable non-toxic salt.

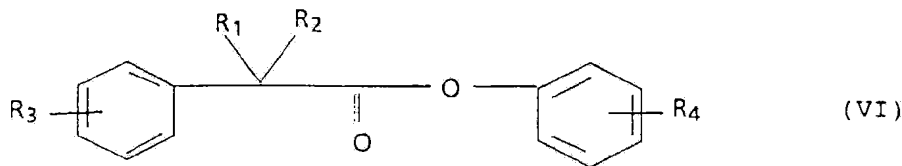
2. A process according to claim 1 wherein one of R_1 and R_2 is hydrogen and the other is alkyl of 1-6 carbon atoms; R_3 is hydrogen, lower alkyl or cycloalkyl, lower alkoxy, phenyl, the atoms necessary to complete a ring with adjacent carbon atoms of the phenyl ring; $-NR_6R_7$ where R_6 is hydrogen and R_7 is $-C(O)R_8$ where R_8 is phenyl or R_6 and R_7 together represent $-(CH_2)_x-$ where x is 2-6.

3. A process according to claim 2 wherein R_4 is $-S(O)_pR_9$ where p is 0, 1 or 2 and R_9 is optionally substituted alkyl of 1-12 carbons.

4. A process according to claim 1 wherein R_3 is $-ZR_5$ where R_5 is a lower alkyl carboxylic acid group.
5. A process according to claim 4 wherein R_4 is $-SCH_2C(CH_3)_2COOH$, $-S(O)CH_2C(CH_3)_2CO_2H$ or $-SO_2CH_2C(CH_3)_2CO_2H$.
6. A process according to claim 1 where R_4 is $-SCH_3$ in the ortho or para position.
7. A process according to claim 5 wherein R_4 is in the para position.
8. A process according to claim 1 wherein R_1 and R_2 are different so as to be chiral.
9. A process according to claim 1 wherein R_1 and R_2 are both methyl or ethyl or together form a cycloalkyl ring.
10. A process according to claim 1 wherein R_1 is CH_3 , R_2 is CH_3 , R_3 is C_2H_5 at position 3 and C_2H_5 at position 4, and R_4 is $-SCH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.
11. A process according to claim 1 wherein R_1 is CH_3 , R_2 is CH_3 , R_3 is C_2H_5 at phenyl ring position 3 and C_2H_5 at phenyl ring position 4, and R_4 is $S(O)CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.
12. A process according to claim 1 wherein R_1 is CH_3 , R_2 is CH_3 , R_3 is C_2H_5 at phenyl ring position 3 and C_2H_5 at phenyl ring position 4, and R_4 is $S(O_2)CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.
13. A process according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-SCH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.
14. A process according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-S(O)CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.
15. A process according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-S(O_2)CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.

Claims for the following Contracting State: GR

1. A compound of the formula:



wherein:

R_1 and R_2 , which may be the same or different, are selected from the group consisting of hydrogen, alkyl of 1-6 carbons, cycloalkyl of 3-6 carbons or together represent a methylene group $-(CH_2)_n-$ where n is a whole number of from 1 to 6;

R_3 represents one or more substituents up to five selected from the group consisting of: hydrogen, halogen, haloalkyl of 1-12 carbons, alkyl of 1-12 carbons, alkoxy of 1-12 carbons, alkenyl of 2-12 carbons, cycloalkyl of 3-12 carbons, mono- or dicyclic aryl,

-ZR₅ where Z is O, S, S(O) or SO₂ and R₅ is hydrogen, alkyl of 1-18 carbons, cycloalkyl of 3-12 carbons or phenyl;

-NR₆R₇ where R₆ and R₇ may be the same or different and may be hydrogen, alkyl of 1-12 carbons, cycloalkyl of 3-6 carbons, phenyl, alkoxy of 1-12 carbons, acyl of the formula -C(O)R₈ where R₈ is alkyl of 1-12 carbons, cycloalkyl of 3-12 carbons, phenyl, CH₃OC(O)CH₂CH₂-, HOOCCH₂CH₂-, NaO₃SCH₂CH₂NHC(O)CH₂CH₂-, or R₆ and R₇ together may represent -C(O)CH₂CH₂C(O)-, -C(O)-C₆H₄)C(O)- or -(CH₂)_x- where x is 2, 3, 4, 5 or 6;

morpholino, imidazole or piperazino joined to the phenyl ring through a nitrogen atom; or

R₃ represents the atoms necessary to complete between adjacent ring carbons a further carbocyclic ring of from 1 to 6 carbons or a 5-6 membered heterocyclic ring including one or more O, S or N ring atoms; and

R₄ is from one to five substituents selected from hydrogen, halogen, nitro, -C(O)CH₃, S(O)_pR₉ where p is 0, 1 or 2 and R₉ is hydroxy, -ONa, or optionally substituted alkyl of 1-12 carbons or optionally substituted cycloalkyl, or

the nontoxic, pharmaceutically acceptable salts of the compound of Formula VI.

2. A compound according to claim 1 wherein one of R₁ and R₂ is hydrogen and the other is alkyl of 1-6 carbon atoms; R₃ is hydrogen, lower alkyl or cycloalkyl, lower alkoxy, phenyl, the atoms necessary to complete a ring with adjacent carbon atoms of the phenyl ring; -NR₆R₇ where R₆ is hydrogen and R₇ is -C(O)R₈ where R₈ is phenyl or R₆ and R₇ together represent -(CH₂)_x- where x is 2-6.

3. A compound according to claim 2 wherein R₄ is -S(O)_pR₉ where p is 0, 1 or 2 and R₉ is optionally substituted alkyl of 1-12 carbons.

4. A compound according to claim 1 wherein R₃ is -ZR₅ where R₅ is a lower alkyl carboxylic acid group.

5. A compound according to claim 4 wherein R₄ is -SCH₂C(CH₃)₂COOH, -S(O)CH₂C(CH₃)₂CO₂H or -SO₂CH₂C(CH₃)CO₂H.

6. A compound according to claim 1 where R₄ is -SCH₃ in the ortho or para position.

7. A compound according to claim 5 wherein R₄ is in the para position.

8. A compound according to claim 1 wherein R₁ and R₂ are different so as to be chiral.

9. A compound according to claim 1 wherein R₁ and R₂ are both methyl or ethyl or together form a cycloalkyl ring.

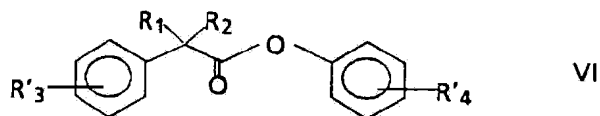
10. A compound according to claim 1 wherein R₁ is CH₃, R₂ is CH₃, R₃ is C₂H₅ at position 3 and C₂H₅ at position 4, and R₄ is -SCH₂C(CH₃)₂CO₂H connected at phenyl ring position 4.

11. A compound according to claim 1 wherein R₁ is CH₃, R₂ is CH₃, R₃ is C₂H₅ at phenyl ring position 3 and C₂H₅ at phenyl ring position 4, and R₄ is S(O)CH₂C(CH₃)₂CO₂H connected at phenyl ring position 4.

12. A compound according to claim 1 wherein R₁ is CH₃, R₂ is CH₃, R₃ is C₂H₅ at phenyl ring position 3 and C₂H₅ at phenyl ring position 4, and R₄ is S(O₂)CH₂C(CH₃)₂CO₂H connected at phenyl ring position 4.

13. A compound according to claim 1 wherein R₁ and R₂ together represent the methylene group -(CH₂)₃-, R₃ is a carbocyclic ring of the formula -(CH₂)₄- connected at phenyl ring positions 3 and 4, and R₄ is -SCH₂C(CH₃)₂CO₂H connected at phenyl ring position 4.

14. A compound according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-S(O)CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.
15. A compound according to claim 1 wherein R_1 and R_2 together represent the methylene group $-(CH_2)_3-$, R_3 is a carbocyclic ring of the formula $-(CH_2)_4-$ connected at phenyl ring positions 3 and 4, and R_4 is $-S(O)_2CH_2C(CH_3)_2CO_2H$ connected at phenyl ring position 4.
16. A process for preparing a compound of the formula:



wherein:

R_1 and R_2 , which may be the same or different, are selected from the group consisting of hydrogen, alkyl of 1-6 carbons, cycloalkyl of 3-6 carbons or together represent a methylene group $-(CH_2)_n-$ where n is a whole number of from 1 to 6;

R'_3 represents R_3 or R_3Pg , wherein Pg is an appropriate protecting group, wherein

R_3 represents one or more substituents up to five selected from the group consisting of:

hydrogen, halogen, haloalkyl of 1-12 carbons, alkyl of 1-12 carbons, alkoxy of 1-12 carbons, alkenyl of 2-12 carbons, cycloalkyl of 3-12 carbons, mono- or dicyclic aryl,

$-ZR_5$ where Z is O, S, $S(O)$ or SO_2 and R_5 is hydrogen, alkyl of 1-18 carbons, cycloalkyl of 3-12 carbons or phenyl;

$-NR_6R_7$ where R_6 and R_7 may be the same or different and may be hydrogen, alkyl of 1-12 carbons, cycloalkyl of 3-6 carbons, phenyl, alkoxy of 1-12 carbons, acyl of the formula $-C(O)R_8$ is alkyl of 1-12 carbons, cycloalkyl of 3-12 carbons, phenyl,

$CH_3OC(O)CH_2CH_2-$, $HOOCCH_2CH_2-$, $NaO_3SCH_2CH_2NHC(O)CH_2CH_2-$ or R_6 and R_7 together may represent $-C(O)CH_2CH_2C(O)-$, $-C(O)-C_6H_4-C(O)-$ or $-(CH_2)_x-$ where x is 2,3,4,5 or 6;

morpholino, imidazole or piperazino joined to the phenyl ring through a nitrogen atom; or

R_3 represents the atoms necessary to complete between adjacent ring carbons a further carbocyclic ring of from 1 to 6 carbons or a 5-6 membered heterocyclic ring including one or more O, S or N ring atoms;

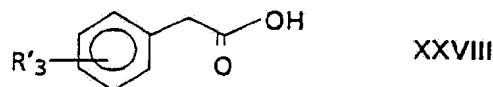
R'_4 is R_4 or R_4Pg , wherein

R_4 is from one to five substituents selected from hydrogen, halogen, nitro, $-C(O)CH_3$, $S(O)_pR_9$ where p is 0, 1 or 2 and R is hydroxy, $-ONa$ or optionally substituted alkyl of 1-12 carbons or optionally substituted cycloalkyl; or

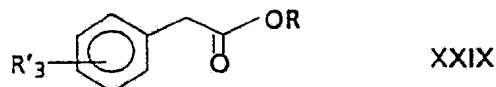
the nontoxic pharmaceutically acceptable salts of the compound of formula VI,

which comprises:

- (a) reacting a phenylacetic acid having the formula:

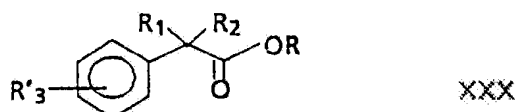


with an alcohol ROH in the presence of an acid to obtain the compound having the formula:



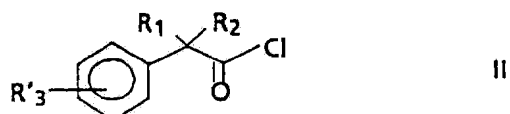
(b) when R_1 or R_2 is not hydrogen, treating the compound of formula XXIX with R_1X and/or R_2X , wherein X is a halide to obtain the compound having the formula:

(c) reacting the compound of formula XXX with an alcohol to

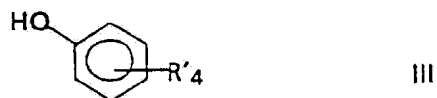


produce a phenylalkanoic acid derivative, and then chlorinating the phenylalkanoic acid derivative to produce an acid chloride derivative having the formula:

(d) reacting the compound of formula II, in the presence of



a suitable organic base, with a compound having the formula:



(e) optionally removing Pg groups;

(f) optionally oxidizing the compound to the sulfoxide or the sulfone derivative when R'_4 contains a sulfur atom; and

(g) optionally forming an acceptable non-toxic salt.

17. A compound according to any one of claims 1 through 15 for use as a medicament.

18. The use of a compound according to any one of claims 1 through 15 for the manufacture of a medicament for inhibiting elastase activity

19. The use of a compound according to any one of claims 1 through 15 for the manufacture of a medicament for treating acute respiratory syndrome.

20. The use of a compound according to any one of claims 1 through 15 for treating myocardial infarction.

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21. The use of a compound according to any one of claims 1 through 15 for treating periodontal disease,

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which under Rule 45 of the European Patent Convention
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proceedings, as the European search report

Application Number

EP 91 10 8206

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	EP-A-0 183 159 (BAYER) * Page 36, line 3 * -----	1	C 07 C 323/20 C 07 C 317/22 C 07 C 205/43 C 07 C 309/42 C 07 C 69/612 C 07 D 295/155 C 07 D 211/14 C 07 D 233/60 C 07 C 233/54 C 07 D 209/64 A 61 K 31/215 A 61 K 31/495 A 61 K 31/415 A 61 K 31/535 A 61 K 31/405 C 07 D 207/40 A 61 K 31/40 -/-
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			C 07 C 323/00 C 07 C 317/00 C 07 C 205/00
INCOMPLETE SEARCH			
<p>The Search Division considers that the present European patent application does not comply with the provisions of the European Patent Convention to such an extent that it is not possible to carry out a meaningful search into the state of the art of some of the claims</p> <p>Claims searched completely : 1-20 Claims searched incompletely : Claims not searched : 21-22 Reason for the limitation of the search:</p> <p>Method for treatment of the human or animal body by surgery or therapy (see article 52(4) of the European Patent Convention).</p>			
Place of search THE HAGUE		Date of completion of the search 03-10-1991	Examiner VAN GEYT J.J.A.
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			



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			TECHNICAL FIELDS SEARCHED (Int. Cl.5)